

## **JDFF Ductile Fittings Factory**



## JDFF VALVES - Gate Valves

- Butterfly Valves
- Check Valves



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# JDFF

## كلمة رئيس مجلس الإدارة

الحمـد لله الـذي وفقنـا في هذا المجـال الذي تم إضافته إلي أنشـطة المجموعة التي تشـمل مجال المقاولات في إنشـاء شـبكات الميـاه و الصـرف الصحي و كذلك مجال الزراعة و مجال المسـتلزمات الطبية و أخيرا هـذا المجال الصناعي .

و يعد هذا المصنع إضافة جديدة في مجال المسبوكات الخاصة بمستلزمات شبكات المياه , حيث يعد أول مصنع متخصص في هذا المجال في منطقة الخليج العربي و لقد وفقنا الله تعالى في كسب ثقة الجميع بجودة منتجاتنا و خدمة العملاء و خدمات ما بعد البيع , و نود أن نذكر أن من أسباب نجاحنا هو التوفيق من الله سبحانه و تعالى و من ثم ثقة ثقتنا في انفسنا باننا قادرون على تصنيع كل مستلزماتنا بانفسنا و يجب أن لا ننسى أن نخص بالشكر لكل من ساهم معنا في إنجاح هذا العمل و على رأسهم السادة المسئولين في قطاع خدمات البنية التحتية و المكاتب الاستشارية من الوزارات و الهيئات و المصالح الحكومية المعنية بالمياه و الصرف الصحي , الذين ساهموا معنا بالدعم الفـي و التشـجيع لقدرتنا التنافسية على الخوض في هذا المجال .

يسعدنا أن نلتقي معكم في هـذا العمل الفـني الجديد ( الكتالوج ) بعد ثلاثة عشـر سـنة من إنشـاء المصنـع الذي اصبح نـواة عـدة مصانـع انبثقـت منـه منه العديد حيـث تم إنشـاء مصنع متخصص في أنابيب البولي اثليـن و مصنع متخصص في قطـع اتصـال الديكتايـل و مصنـع متخصـص في الصمامـات , و هـذا المصنـع المتخصـص في أغطية غـرف التفتيش الزهـر و الديكتايـل و مجـاري تصريف مياه السـيول .

و هـذا كلـه بفضـل الله سـبحانه و تعالـى ثـم بفضـل نعمة الأمـن و الأمـان و المناخ الملائـم للاسـتثمار الذي توفـره الدولة لنـا في ظـل حكومتنا الرشـيدة .

هـذا و لا يسـعنا فـي نهايـة حديـثي إلا أن نرفع بأسـمى أيـات الشـكر و العرفان إلي خـدام الحرميـن الشـرفين و ولي عهده الأميـن لاهتمامهـم و دعمهم بتشـجيع الصناعـات الوطنية .

و لكم تحياتنا و الله الموفق



أخوكم فهد محمد الحمادي ..





## مشاركة مصنع جدف في معرض الخليج لتقنيات الخليج أعمال المياه



تشريف صاحب السمو الملكي الأمير سـلطان بـن عبـد العزيز سـمو النائـب الثاني لرئيـس مجلـس الـوزراء

> تشـريف خـادم الحرميـن الشـريفين الملـك سـلمان بـن عبـد العزيـز





زيارة السادة المهندسين بإدارة المشاريع لـوزارة الميـاه بمنطقـة الرياض





## اهتمام السادة رؤساء ومهندسي وزارة المياه في المملكة بزيارة جناح مصنع جدف



زيارة سـعادة المديـر العـام لـوزارة الميـاه بالمنطقـة الشـرقية

**JDFF** 

زيارة سـعادة مدير عـام وزارة الميـاه بمنطقة القصيم





زيارة السادة المهندسـين بإدارة المشـاريع لـوزارة الميـاه بمنطقة مكـة المكرمة









































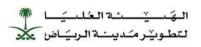




وزارة البيئة والمياه والزراعة Ministry of Environment Water & Agriculture المملكة العربية السعودية المملكة العربية السعودية















**DECISION OF CONTRACT OF CONTRACTO OF CONTRACTO OF CONTRACTO OF CONTRACTO OF CONTRACT OF CONTRACT OF CONTRACT OF CONTRACT OF CONTRACTO OF CONT** 



Ministry of Education







## AL-JAZEA INDUSTRIAL CO. Jdff fitting factory

تـم إنشـاء مصنـع جـدف لإنتـاج مسـبوكات الحديـد الدكتايـل فـي عـام 1998 , و ذلـك لإنتـاج و توريـد مسـتلزمات مشـروعات البنيـة

يطبــق المصنــع احــدث تكنولوجيــات العصــر لإنتــاج

مســتلزمات الشــبكات مثــل قطــع الميــاه و وصــلات

المواســير الدكتايــل ســواء العاديــة أو الميكانيكيــة و

كذلــك صمامــات البوابــة و الفراشــة مقاســات مختلفــة

و يعتبـر هـذا المصنـع الأول فـى منطقـة الخليـج العربـى لإنتـاج

مثـل هــذه النوعيــة مــن المنتجــات لتلبيــة كافــة احتياجــات مديريـات الميـاه و الصـرف الصحـى علـى مســتوى المملكــة .

و قــد تــم بفضـل الله فتـح أسـواق خارجيــة لتصديــر جــزء مــن

منتجات المصنع الى كل من البحرية و الإمارات و سلطنة عمان

و الكويت و قطر و لبنـان و الاردن و كرواتيـا و مصر و السـودان و

سـوريا و المغـرب و إيطاليـا و اليمـن .

التحتية خاصة منتجات شبكات المياه و الصرف الصحى .

شركة الجازع الصناعية

مصنع جدف لمسبوكات حديد الدكتايل

The factory has been established since 1998 for producing and supplying the infrastructure project requirements notably the products of water and sewage systems .

The factory applies the latest state-of-the art technologies to produce network requirements such as water type fixtures usual / mechanical ductile pipe fittings , gate valves , and butterfly valves of various sizes ( fittings and valves of various types and sizes )

The factory is the first in the Gulf region to produce this kind of pipes and their fittings to meet all requirements of water and sewage departments throughout the kingdom of Saudi Arabia

Foreign markets have also been opened grace and praise be to Allah the almighty to export some of our products have covered markets in Bahrain , UAE , Oman , Kuwait . Qatar , Lebanon , Jordan , Croatia ,Egypt , Sudan , Syria , morocco , Italy and Yemen .

The factory has been awarded the total quality certificate ( ISO 9001:2000) since early 2003. it is equipped with all tools apparatuses and other equipment necessary for achieving the required quality and governance. Its products have been highly appreciated and praised by our external and internal customers since the policy of our company is primarily aimed at achieving customer satisfaction, meeting customer needs and being up to customer expectations.

و قـد حصـل المصنـع على شـهادة الجـودة الشـاملة ( SO 9001) 2000 : ) منـذ بدايـة عـام 2003 م و تتوافـر لديـه كافـة الأجهـزة اللازمــة لتحقيـق منتجـات الجـودة المطلوبـة و الرقابـة عليهـا . حيـث لاقـت منتجـات المصنـع قبـولا و استحسـانا لـدى عملائهـا بالداخـل و الخـارج , حيـث تهـدف سياســة الشـركة فـي المقـام الأول إلـى إرضـاء عملائهـا و تحقيـق و إشـباع رغباتهـم .















## CERTIFICATE **OF REGISTRATION**

This is to certify that

## **JDFF Ductile Fittings Factory**

Central Rigion, 2nd Industrial Area, Street# 170, Riyadh 11383 Kingdom of Saudi Arabia

operates a

## **Quality Management System**

which complies with the requirements of

## ISO 9001:2015

for the following scope of certification

Manufacturing and Sales of Ductile iron Fittings, Valves, Manhole Covers, Gratings and Job Castings.

Certificate No.: File No .: Issue Date:

CERT-0112580 1605271 January 17, 2018 Original Certification Date: March 19, 2009 Certification Effective Date: March 16, 2018 Certificate Expiry Date:

March 15, 2021

N. Grew

Nicole Grantham General Manager SAI Global Certification Services



Registered by: QMI-SAI Canada Limited (SAI Global) 20 Carlson Court, Sube 200, Toronto, Ontario M9W TK8 Canada. This registration is subject to the SAI Global Terms and Conditions for Certification. While all due care and skill was exercised in carrying out this assessment, SAI Global accepts responsibility only proven negligence. This certificate remains the property of SAI Global and must be returned to them upon request. To verify that this certificate is current, please refer to the SAI Global On-Line Certification Register: <u>www.ami-saidobal.com/ami\_companies/</u>









Approval Number: 1805507 Test Report: MAT/LAB 185B

JDFF Ductile Fitting Factory

25<sup>th</sup> June 2018

P. O. Box 355959,

2nd Industrial area, Kingdom of Saudi Arabia.

Riyadh 11383,



Water Regulations Advisory Scheme Ltd. Unit 13, Willow Road, Pen y Fan Industrial Estate, Crumlin, Gwent, NP11 4EG

#### WATER REGULATIONS ADVISORY SCHEME LTD. (WRAS) <u>MATERIAL APPROVAL</u>

The material referred to in this letter is suitable for contact with wholesome water for domestic purposes having met the requirements of BS6920-1:2000 and/or 2014 'Suitability of non-metallic products for use in contact with water intended for human consumption with regard to their effect on the quality of the water'.

The reference relates solely to its effect on the quality of the water with which it may come into contact and does not signify the approval of its mechanical or physical properties for any use.

#### COATINGS, PAINTS & LININGS - FACTORY APPLIED PIPE & FITTINGS COATINGS.

5030

'JDFF epoxy powder coating'. Factory applied, blue coloured fusion bonded epoxy coating. Apply as per manufacturer's instructions (Procedure #: Pc-01-3, Work Instruction #: JDFF WI-Pc-01-3-1, Revision #: 2, Issue #: 1, date: 2-6-2018). Cure for 2½ minutes at 232°C. For use with water up to 85°C.

This material is only approved for the curing conditions that appear on the approval. If the cure conditions are varied from those specified then the material is not covered by the scope of the approval.

#### APPROVAL NUMBER: 1805507 APPROVAL HOLDER: JDFF DUCTILE FITTING FACTORY

The Scheme reserves the right to review approval. Approval 1805507 is valid between May 2018 and May 2023

An entry, as above, will accordingly be included in the Water Fittings Directory on-line under the section headed, "Materials which have passed full tests of effect on water quality".

The Directory may be found at: www.wras.co.uk/directory

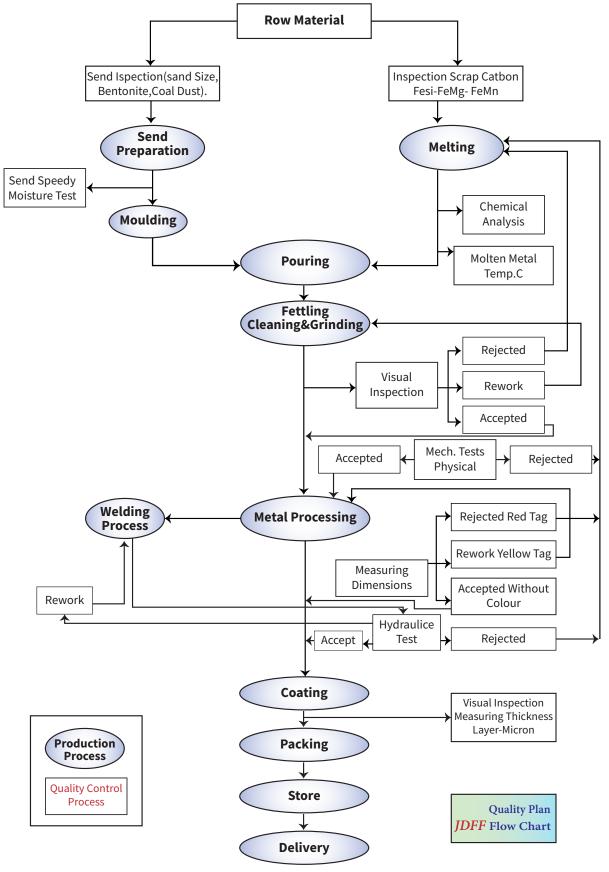
Yours faithfully

Jason Furnival Approvals & Enquiries Manager Water Regulations Advisory Scheme









**Customer Service Delivery** 







## **INTRODUCTION**

JDFF factory was established in 1997 at Riyadh for DCI fittings It is the latest edition joining The Al JAZEA group. it is the result of long and hard effort the establish a new and unique industry in the kingdom the overcome the increasing needs and the high demand of DCI fittings for Saudi market and the adjacent markets as well.

## **QUALITY ASSURANCE**

With professional knowledge & techniques . up – to –date equipments and solid system , our quality assurance is rather integral from incoming raw material to the finished products and the final goal of our quality control is « Customers satisfaction «

## **Test Certificates**

These certificates are awarded by accountable outside organizations who regularly check their validity .

ORGANISATION	CERTIFICATE	SUBJECT
ISO 9001	Quality assurance system approval	These certificates attest that the JDFF quality complies with the requirements of the ISO 9001 Standards for the manufacture of Spheroidal graphite iron pipes and fittings.
Customer Request	JDFF Test Certificates	These certificates are issued for the quality control parameters checked according to the relevant standards.
SGS Group	Third Party Inspection Approval of Pipes and Fittings.	This Document certifies the inspection, testing has been made during production of pipes and fittings as per approved standards as well as inspection certificate during packing prior to delivery and shipping.

**Traceability :** The quality team supervises the Q.A / Q.C aspects along the entire process system by identifying and associating with Quality Circles . JDFF ensures 100 % tractability for the produce .



**PFF** reserves the right to change towards product improvement .

# JDFF



## **HISTORY OF DUCTILE IRON**

## What is the Ductile iron material?

Grey Iron is a cast iron have flakes Graphite shape in its composition. In 1948 small amount of magnesium were added to molten cast iron. It was found that the Flaky Graphite were changed to spheroidal shape, accordingly a mechanical properties of the metal were changed, the new metal is called Ductil Iron .

## **Advantages of Ductile Iron Pipes & Fittings**

1.High tensile strength, good elastic module and excellent, making it suitable for big stress applications and where pressure surge may be experienced.

- 2. Ductile iron pipes has a high corrosion resistance.
- 3. Excellent hydraulic flow.
- 4. High working pressure comparing to other types of pipes & Fittings.
- 5. Easy of installation.
- 6. Long lifetime.
- 7. Can accommodate ground movement .

## Main applications of ductile iron pipes

- 1.Drinking and irrigation water.
- 2. Fire fighting systems.
- 3. Transmission of gas & fuel.
- 4. Waste water & sewage

### Microstructure of Ductile iron & grey cast iron .











## **Ductile Cast Irons**

## Spheroidal Graphite Iron in accordance to ISO 1083 and DIN 1693, EN 1563

Ductile Iron is a cast iron in which graphite is present as spheroids. This Spheroidal Graphite is obtained by the Magnesium treatment.

Ductile Iron give the castings many desirable properties like good machinability, high tensile strength, good elastic module. Low Hardness, high ductility and good thermal conductivity.

## **Mechanical Properties :**

To check the specifications for Tensile Strength and hardness ,the test is carried out by the test piece, (testing of Tensile Strength by the Universal Testing Machines to meet the standard requirement .)

Sr.No.	Properties (GGG 50)	Range
1	Min.Tensile Strength(N/mm <sup>2</sup> )	490 - 510
2	Elongation %	10
3	Bending Strength N/mm <sup>2</sup>	80 - 90
4	Brinell Hardness (HB)	170 -240

## **Hydrostatic Test pressure**

	PN 10	PN 16	PN 25	PN 40
		PRESSURE	IN BARS	
NOMINAL PRESSURE (1.0 X PN)	10	16	25	40
STRENGTH TESTING (1.5 X PN)	15	24	37.5	60
SEALING TESTING (1.1 X PN)	11	17.6	27.5	44







## **COMPARISON OF MECHANICAL PROPERTIES**

	MAIN INDE	EX		INTERNATIONAL EQUIVALENTS						
TENSILE STRENGTH	YIEILD STRENGTH	ELONGATION	HARDNESS							
KG/MM <sup>2</sup>	KG/MM <sup>2</sup>	%	HB	ASTM	BS	JIS	DIN			
38	23	27	156	1015/C1015	En2	S15C	C15			
46	28	23	170	1025/C1025	En4	S25C	C22			
61	36	16	197-241	1045/C1045	En8D	S45C	C45			
42	25	26	163	1115/C1115	En14A	SB46	14Mn4			
60	36	17	207-229	1036/C1036	En15B	S40C	40Mn4			
85	55	10	179-229	5120/C5120	En207	SCr420	20Cr4			
90	70	12	197-241	4119/C4118	CDS12	SCM420	20CrMo5			
75	44	9	229-285	1016/C1016	En43E					
60	42	20	187	410	En56A	SUS410	X20Cr13			
55	20	45		304	En58A	30.4	X12CrNi18			
15			163-229	A48-74	BS1452-77	G5501	DIN1693			
00	Selected St. St.		170.014	class20	Grade150	FC15	GG15			
20			170-241	class30	Grade180	FC20	GG15			
25			187-255	class35	Grade260	FC25	GG25			
30 35		10	187-255 120-163	class40 A47-74	Grade300 RS316-72 Grade340-12	FC30 G5702-1998 FCMB340	GG30 GTS35-10			
45		10	170-207	A536-72 65-45-12 60-42-10	RS2789-86 Grade450-10	FCD45 G5502	GGG-42			
50		7	187-255	70-50-5	Grade500/7	FCD50	GGG50			
60		3	197-269	80-60-3	Grade600/3	FCD60	GGG60			
70	_	2	225-315	100-70-3	Grade700/2	FCD70	GGG70			







## **Quality control :**

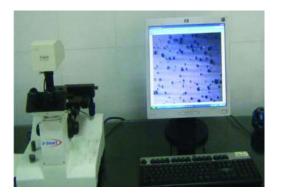
Quality Assurance - With professional knowledge & techniques, up-to-date equipments and solid systems, our quality assurance is rather integral from incoming raw material to the finished products and the final goal of our quality control is «customers satisfaction«



**Thermal Analysis :** To check the temperature of the metal throughout the process and also determine the Carbon and Silicon content which affects the strength of the material .

**Spectrgraphic Analysis :** Chemical Analysis of metal in solid state is determined by spectrometer just before pouring to determine the exact percentage of all (15) elements .





**Metal Graphic examination:** Determination of microstructure of metal by metallurgical microscope The microstructure of the metal defines the grade of the castings .







## **Physical Tests :**

Universal testing machine to determine the Tensile strength and elongation of the metal .





Fully Computerised Hardness testing instrument for testing the harness of metal in process as well as the finished products .







## Sand Testing :

Fully Equipped laboratory to monitor the properties of moulding sand..

Good Quality Sand in moulding gives good Quality of castings. To ensure freedom of castings from defects related to mould and core we have equipments to test the sieve analysis; moisture content, clay % mlould hardness and the core hardness.





Sand Moisture tester to determine the moisture content in the moulding sand

The mould hardness tester and the core hardness tester determines the hardness value of the moulded sand and of the cores prepared resp. for good quality of the castings.





The Leakage test of valves done by fully automated leakage test instrument.







## Accessories for valve

**Pressure Dial Tester** 



## **Epoxy Resin Powder Coating**





# VALVES







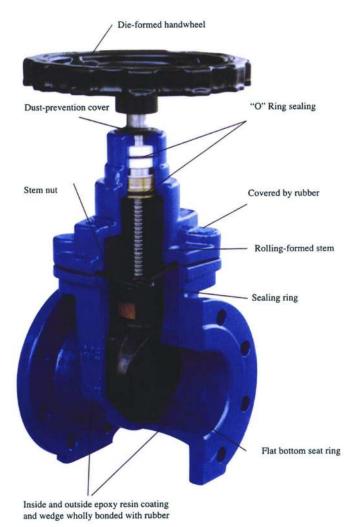


## **Resilient-seated Gate Valves**

### JDFF RESILIENT SEATED GATE VALVES

**General :** resilient seated gates is adapted to the requirements of the market and the valve technical development. It adopts electrostatic epoxy resin powder coating and wedge rubber-bonding These kinds of technologies introduced from Germany. These kinds of technologies provide the Valves with excellent, corrosion resistance and sealing capability .

**Application Scope:** potable water supply and distribution, foodstuff, plant construction gas supply, waste water treatment and sewerage, marine, and industrial field .



## **Main features:**

**a. Compact design:** One-piece bonnet, non rising stem

**b. body and bonnet** made of ductile iron which promote the impact resistance and pressure-bearing property.

**c. one-piece** rolling-formed stem made of Stainless Steel insure high strength and good accuracy.

**d.** Three»O» rings design for stem back sealing leads to maintenance-free.

**e. Resilient wedge:** ductile iron bone wholly bonded with rubber. This provides a reliable sealing capability.

**f. Flat bottom** seat ring integral with the body insures no dead space and flow resistance for fluid in the valve pass way. **g.Corrosion Protection:** inside & outside. electrostatic epoxy resin coating (EKB..





## **Resilient - seated Gate valve with Flange**

- Design standard: BS5163
- Flange: EN 1092
- Face to face dimensions: BS5163
- Working temperature: NBR<=80° C</p>

EPDM<=120°C

FPMS<=160°C

#### Testing standard:BS5163

								flange di	mensions	to EN1	092 (mm)							
DN (mm)	L (mm)	H (mm)	⊡S (mm)	C	)	С		g			т		n-d		Weight (Kg)			
				1.0MPa	1.6MPa	1.0MPa	0MPa 1.6MPa		1.6MPa	f	1.0MPa	1.6MPa	1.0MPa	1.6MPa	1.0MPa	1.6MP		
50	178	260	14	16	5	12	125			3	19		4-	19	1	3		
65	190	270	17	18	5	145		118	3	3	1	9	4-	19	1	5		
80	203	310	17	20	0	16	160		2	3	19		8-	19	2	0		
100	229	340	19	22	0	18	180		6	3	19		8-19		2	27		
125	254	405	19	25	0	210		184		3	1	9	8-19		44			
150	267	460	19	28	5	24	240		240		1	3	1	9	8-	23	4	9
200	292	570	24	34	0	29	5	260	6	3	2	0	8-23	12-23	82	83		
250	330	660	27	400	400	350	355	319		3	2	2	12-23	12-28	130	131		
300	356	770	27	455	455	400	410	370	370		24	.5	12-23	12-28	178	180		
350	381	870	27	505	520	460	470	429	Э	4	24.5	26.5	16-23	16-28	225	235		
400	406	1010	32	565	580	515	525	480	D	4	24.5	28	16-28	16-31	300	315		
450	432	1080	32	615	640	565	585	530 -	548	4	25.5	30	20-28	20-31	400	420		
500	457	1180	36	670	715	620	650	582	609	4	26.5	31.5	20-28	20-34	525	550		
600	508	1345	41	780	840	725	770	682	720	5	30	36	20-31	20-37	660	690		

JDFF

### Design standard: ANSI/AWWA C509

Flange: ANSI B 16. 1

Face to face dimensions:ANSI B16. 10

Working temperature: NBR<=80° C

EPDM<=120°C FPMS<=160°C

PMS<-160 C

Testing standard: ANSI/AWWA C509Dimensions & weights

D	N	L	н	w	i	lange dimer	isions to A	NSI B16.1	IVa
-		ANSI B16.10	п	vv	0	С	Т	n-d	(Kg)
50	2"	178	260	250	152	120.5	15.9	4-19	15
65	2.5"	190	270	250	178	139.5	17.5	4-19	17
80	3"	203	310	250	191	152.5	19.1	4-19	25
100	4"	229	340	250	229	190.5	23.9	8-19	30
125	5"	254	405	350	254	216.0	23.9	8-22	48
150	6*	267	460	350	279	241.5	25.4	8-22	50
200	8"	292	570	350	343	298.5	28.6	8-22	100
250	10"	330	660	500	406	362	30.2	12-25	135
300	12"	356	770	500	483	432	31.8	12-25	200
350	14"	381	870	500	533	476	35	12-29	258
400	16"	406	1010	640	597	539	36.6	16-29	342
450	18"	432	1080	640	635	578	39.7	16-32	480
500	20"	457	1180	640	699	635	42.9	20-32	594
22	24"	508	1345	640	813	749.5	47.7	20-35	745



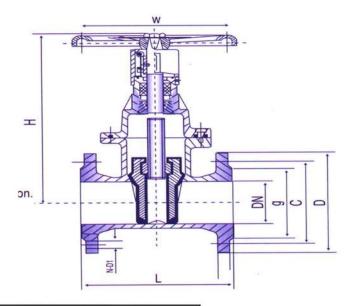




## **Resilient -seated Gate Valve with Flange**

- Design standard: DIN3352 Part 4
- Flange: DIN2501
- Face to face dimensions:
- DIN3202 ( equal to 1S05752 )
- Testing standard: DIN3230 or J79092/13
- Working temperature: NBR <= °80C
  - EPDME <=°120C

FPM <= °160C



Technical characteristics :

testing standard	DIN3230	or JB/T9092
Nominal pressure	1.0Mpa	1.6Mpa
Strength testing	1.5Mpa	2.4Mpa
Functional testing	1.1MPa	1.76Mpa

#### Main components and their materials:

NO.	name	material
1	Body 、Bonnet	GGG50 with internal and external epoxy resin coating
2	wedge	GGG50 with NBR, EPDM OR FPM coating
3	Stem	Stainless steel F 304
4	Stem nut 、 bushing	Bronze
5	washer 、O-Ring	NBR、EPDM or FBM

#### Dimensions & weights :

	L		н	w		-		fla	ange dir	nension	s to DI	N2501 (	mm)	1111	1.0	1	Neight	(Kg)	
DN	(m	m)	п	vv	(	С	(	С	1	3			т	n-	d	F	4	F	5
mm F4	mm	F5	mm	mm	1.0 Mpa	1.6 Мра	1.0 Mpa	1.6 Mpa	1.0 Mpa	1.6 Mpa	f	1.0 Mpa	1.6 Mpa	1.0 Mpa	1.6 Mpa	1.0 Mpa	1.6 Mpa	1.0 Mpa	1.6 Mpa
50	150	250	260	250	16	5	12	125		99		1	9	4-	19	1	3	1	15
65	170	270	270	250	18	5	14	145 118		3	19		- 4-	19	1	5	18		
80	180	280	310	250	20	0	16	160		132		19		8-	19	20	D	24	
100	190	300	340	250	22	0	180		156		3	19		8-	19	28		32	
125	200	325	405	350	25	0	210		18	184		1	9	8-	19	4	4	48	
150	210	350	460	350	28	5	24	240 211		3	1	9	8-3	23	5	C	56		
200	230	400	570	350	34	0	29	95	26	66	3	2	0	8-23	12-23	82	85	90	96
250	250	450	660	500	395	405	350	355	31	19	3	2	2	12-23	12-28	125	132	140	152
300	270	500	770	500	445	460	400	410	37	70	4	24	.5	12-23	12-28	170	178	191	210
350	290	550	870	500	505	520	460	470	42	29	4	24.5	26.5	16-23	16-28	218	228	250	265
400	310	600	1010	640	565	580	515	525	480	489	4	24.5	28	16-28	16-31	288	304	320	340
450	330	650	1080	640	615	640	565	585	530	548	4	25.5	30	20-28	20-31	378	394	410	430
500	350	700	1180	640	670	715	620	650	582	609	4	26.5	31.5	20-28	20-34	498	518	530	560
600	390	800	1345	640	780	840	725	770	682	720	5	30	36	20-31	20-37	635	670	680	715



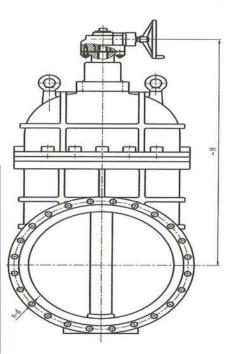


## **Resilient -seated Gate Valve with Flange**

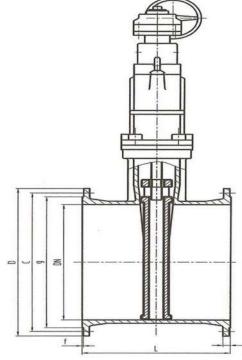
- Design standard: DIN3352 Part 4
- Flange: DIN2501 | Face to face dimensions:
- DIN3202 ( equal to 1S05752 )
- Testing standard: DIN3230 or J79092/13
- Working temperature: NBR <= °80C

EPDME <=°120C FPM <= °160C

			0		(	C g				1	т	n-d		
DN	L	Н	PN10	PN16	PN10	PN16	PN10	PN16	f	PN10	PN16	PN10	PN16	
700	430	1515	895	910	840	840	794	794		32.5	39.5	24-Ø31	24-Ø37	
800	470	1985	1015	1025	950	950	901	901		35.0	43.0	24-Ø34	24-Ø40	
900	510	1985	1115	1125	1050	1050	1001	1001	5	37.5	46.5	28-Ø34	28-Ø40	
1000	550	2380	1230	1255	1160	1170	1112	1112		40.0	50.0	28-Ø37	28-Ø43	
1200	811	2380	1455	1485	1380	1390	1328	1328		45.0	57.0	32-Ø40	32-Ø49	



JDFF



PN 25

DN	L	Н	f	т	n-d	g	С	D
50	250±3.0	260			4-Ø19	99	125	165
65	270±3.0	270			8-Ø19	118	145	185
80	280±3.0	305		19 3	8-Ø19	132	160	200
100	300±3.0	345	3		8-Ø23	156	190	235
150	350±3.0	464			8-Ø28	211	250	300
200	400±3.0	570		22	12-Ø28	274	310	360
250	450±3.0	666		24.5	12-Ø31	330	370	425
300	500±4.0	760		27.5	16-Ø31	389	430	485
350	550±4.0	945		30	16-Ø34	448	490	555
400	600±4.0	1080	4	32	16-Ø37	503	550	620
450	650±4.0	1190		34.5	20-Ø37	560	600	670
500	700±4.0	1230		36.5	20-Ø37	609	660	730



## **RESILIENT-SEATED SOCKET GATE VALVE**

## **ADVANTAGES:**

**JDFF** 

### • Summary:

• This gate valve with socket ends can be connected with pipes directly without flanges, which leads to convenient installation. Flat bottom seat ring integral with the body, inside and outside epoxy resin coating, wedge wholly bonded with rubber, «o» ring sealing, all insure excellent corrosion protection and reliable sealing capability. This valve is recommended to be installed under the surface box, operated by an adjustable extension spindle.

## Unique Design.

- Valves can be connected and sealed with pipes directly.
- Compact design: one-piece bonnet, non-resing stem.
- Flat bottom seat ring isures no dead space.
- Three»o»ring for stem back sealing leads to maintenance-free.
- Excellent corrosion protection:
- Inside epoxy resin coating or vitreous enamel ( upon request ), outside epoxy resin coating.
- **Socket** head cap bolts, sealed with glue on the top.
- Reliable heath nature:
- **Epoxy** resin coating is up to GB/T172191998-.
- Wedge bonded with rubber for the health inspection.
- Trims are made of stainless steel or bronze.
- Scope of application:
- Potable water supply, industrial fields and so on.





## **Double eccentric end-flanged resilient sealing butterfly valves**



worm-gear driving double eccentric butterfly valve with inner enamel lined

#### JDFF RESILIENT SEATED BUTTERFLY VALVES

JDFF

**General** : The desing of resilient seated butterfly valve is adapted to the requirements of the market and the valve technical development. It adopts unique design of double ecccentric and single eccentric buttating the rotary opening movement the disc is off-seated after only a few degree tear between seat ring and disc. This kind valve is suitable for application in potable water supply and distribution, foodstuff, plant construction, gas supply, wastewater treatment and sewage, and industrial field.





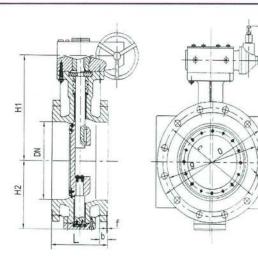
# JDFF



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## **Resilient-seated Butterfly valve**

- Design standard: DIN3354
- Flange: DIN2501
- Face to face dimensions: DIN3202 or Bs5155
- Top Flange: ISO5211
- Testing standard: DIN3230 or GB/T13927
- Working temperature: NBR ≤80°C EPDM≤120°C FPM ≤160°C



Technical Characteristic:

Nominal diameter		DN15002600mm	1
Nominal pressure	1.0MPa	1.6MPa	2.5MPa
Strength testing	1.5MPa	2.4MPa	3.75MPa
Sealing testing	1.1MPa	1.76MPa	2.75MPa

main components and materials:

NO.	name	material
1	body, disc,	GGG50 with internal and external epoxy resin coating
2	stems	Stainless steel F 304
3	bushing	Bronze
4	seal ring, O-Ring	NBR SEPDM or FPM

#### Dimensions PN 1.0MPa 1.6MPa 2.5MPa

(mm) flange dimensions comply with DIN2501 H1 H2 H3 DN C g n-d 1.0 1.6 2.5 1.0 1.6 2.5 1.0 1.6 2.5 1.0 1.6 2.5 1.0 1.6 2.5 8-23 8-23 8-28 8-23 12-23 12-28 250 293 24.5 12-23 12-28 12-31 24.5 24.5 27.5 12-23 12-28 16-31 24.5 26.5 16-23 16-28 16-34 24.5 16-28 16-31 16-37 25.5 34.5 20-28 20-31 20-37 26.5 31.5 36.5 20-28 20-34 20-37 20-31 20-37 20-40 32.5 39.5 46.5 24-31 24-37 24-43 24-34 24-40 24-49 37.5 46.5 28-34 55.5 28-40 28-49 28-37 28-43 32-40 32-49 1400 1210 36-43 36-49 40-49 40-56 1800 1460 1360 44-49 2000 1660 1485 1800 48-49 C DN g b n-d H1 H2 H3 f 0.6 1.0 0.6 1.0 0.6 1.0 0.6 1.0 0.6 1.0 52-43 52-56 56-43 56-56 60-49 60-56





## **Resilient -seated Gate Valve with Socket ends**

- Design standard: JB/T8257 -1997
- Flange: DIN2501
- Face to face dimensions: BS5155
- Topper Flange:1505211
- Testing standard: JB/T8257 -1997
- Working temperature: -0ring NBR<=C.0°80</p>

EPDM<=°5120C FPMS<=°160C



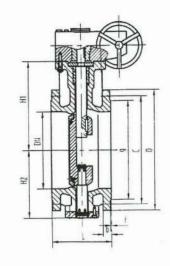
Nominal diameter	E	N150 0 2600m	m
Nominal pressure	0.6MPa	1.0MPa	1.6MPa
Strength testing	0.9MPa	1.5MPa	2.4MPa
Sealing testing	0.66MPa	1.1MPa	1.76MPa



NO.	name	material
1	body, disc	GGG50 with internal and external epoxy resin coating
2	stems	Stainless steel F 304
3	bushing	Bronze
4	seal ring, O-Ring	NBR, EPDM or FPM

Dini	ensions	FIN U.	JIVIFa	1.01111 6	1.000	a													(mm
	1	1							flar	nge dim	ension	s comp	ly wi	th DIN2	2501				
DN	-	H1	H2		0			С			g			-	b			n-d	
	BS5155			0.6	1.0	1.6	0.6	1.0	1.6	0.6	1.0	1.6	1	0.6	1.0	1.6	0.6	1.0	1.6
150	140	186	165		285	285		240	240		212	212	3		19	19		8-23	8-23
200	152	215	192		340	340		295	295		268	268	3		20	20		8-23	12-2
250	165	253	227		395	405		350	355		320	320	3		22	22		12-23	12-2
300	178	282	260		445	460		400	410		370	378	4		24.5	24.5	-	12-23	12-2
350	190	320	314	1	505	520		460	470		430	438	4		24.5	26.5		16-23	16-2
400	216	353	346		565	580		515	525		482	490	4		24.5	28		16-28	16-3
450	222	385	385		615	640		565	585		532	550	4		25.5	30		20-28	20-3
500	229	424	422		670	715		620	650		585	610	4		26.5	31.5		20-28	20-3
600	267	486	490		780	840		725	770		685	725	5	1	30	36		20-31	20-3
700	292	550	550		895	910		840	840		800	795	5		32.5	39.5		24-31	24-3
800	318	610	615		1015	1020		950	950		905	900	5		35	43		24-34	24-4
900	330	695	678		1115			1050			1005		5		37.5			28-34	
1000	410	760	743		1230			1160			1110		5		40			28-37	
1200	470	904	860		1455			1380			1330		5		45			32-40	
1400	530	1060	1010		1675			1590			1535		5		46			36-43	
1600	600	1190	1140		1915			1820			1760		5		49			40-49	
1800	670	1300	1360	1	2115			2020			1960		5		52			44-49	
2000	760	1420	1485		2325			2230			2170		5		55			48-49	
2200	Upon	1560	1617	247	2550		2390	2440		2335	2370		6	56	60		52-43	52-56	
2400	to	1665	1745	268	2760		2600	2650		2545	2570		6	58	62		56-43	56-56	
2600	request	1764	1837	290	2960		2810	2850		2750	2780		6	60	64		60-49	60-56	





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## **Resilient-seated Butterfly Valve Wafer Type**

### General:

 Compact Structure: Low flow resistance; flow pattern tend to be straight; low weight; easy to install and maintain; small operation torque, open close 90 ° more smoothly .The valve can be applied to cut off or regulate the flow of media. Valve can be actuated by operating lever, handle wheel, electric actuator or pneumatic actuator.

### **Professional Design:**

- Disc and stem connected without pin bolts, which insure no inner leakage The sealing surface of disc is spherical shaped, promote the sealing capacity and increase the durability, remain no leakage after opening and closing over 50,000 times.
- Upon request, disc can be coated with Nylon or F46.

## **Excellent Corrosion Protection :**

• Outside electrostatic epoxy resin powder coating.

## **Reliable Health nature :**

- Epoxy resin powder is upto the health standard GB/T17219 -1998
   Scope of Application :
- Potable water supply and distribution ,waste water treatment, electric power plan as supply, warm air system, smelting plant, ship buildIding, textile or other light Industry.



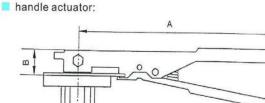




## **Resilient-seated butterfly Valve Wafer& Lug Type**

- Design standard: DIN3354
- Flange: DIN2501 neq GB/T17241.6 -1998
- Face to face dimensions: DIN3202 (equal tolS05752)
- Testing standard: DIN3230
- Working temperature: NBR <= °80C</p>

EPDMS<=°120C FPM <=°160C



JDFF

Technical Characteristic:

main components and materials:

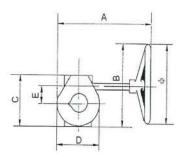
Nominal diameter	DN150	တ1000mm
Nominal pressure	1.0MPa	1.6MPa
Strength testing	1.5MPa	2.4MPa
Sealing testing	1.1MPa	1.76MPa

#### Overall dimensions & weights:

DN	A	В	Kg weights
DN500080	240	32	1.07
Dn100	270	32	1.07
Dn12500150	300	32	1.28
Dn200	355	38	1.9

Single level worm-gear actuator:

#### NO. name material 1 Body gray cast iron, ductile iron, carbon steel 2 plated ductile iron, ductile iron with nylon or polyether chloride coating, plated carbon steel, aluminium bronze, stainless steel 3 seat and line NR, NBR, EPDM, FPM, SI, CR or PTFE Stainless steel, plated carbon steel, 4 stem carbon with nylon coating 5 "O"-ring NBR、 EPDM or FPM



#### Overall dimensions & weights:

DN	A	В	С	D	E	φ	Kg weights
DN500150	245	115	125	105	53	152	4.2
DN2000250	400	172	117	153	78	220	10.8
DN3000350	400	310	188	162	83	305	14.2
Dn4000450	431	400	280	260	120	350	28.5

#### Double level worm-gear actuator:

# 

#### Overall dimensions & weights:

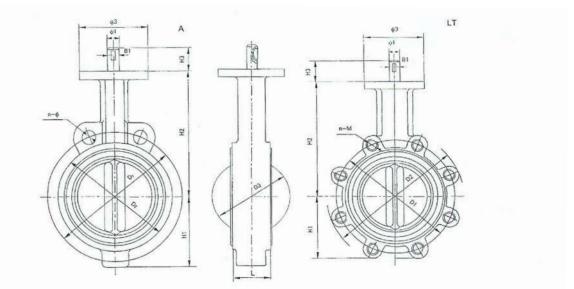
DN	A	В	C	D	Е	φ	Kg weights
DN5000600	488	350	313	276	120	300	50
DN7000800	544	390	372	300	400	400	65







## **Resilient-seated butterfly Valve Wafer & Lug Type**



#### SEALING PAIR FITTING MEDIA SHEET

						Kinds	s of N	ledia	& Su	itabl	e Ddg	gree					
	Material of Sealing pair	Suitable Temperature	Fresh water	Sea water	Sait	Strong Sode	Light Sode	Strong Acid	Light	Gas	Alcohol	Ait	Steam	OII	Food	Main Feature	Price
	NBR	-40°C~93°C														Oil Resisting	Lower
	EPDM	-50°C~135°C														Ageing Resisting	Lower
Seat	NR	-20°C~80°C														High Spring	Lower
S	CR	-40°C 82°C														Light & Ageing Resisting	Lower
	şi	-65°C-220°C														High Temperature Resisting	High
	FPM	-23℃~204℃														High Temperature & Corrosion Resisting	Very High
	PTFE	-200°C~180°C														Concerce & High Temperature Resisting	Very High
	Ploted Ductile Iron	-30℃-350℃														Heat Resisting	Lower
	Ductle ton Nylon Coating	-30℃-100℃				2										Concision & Wear Resisting, Friction Rolleving	Lower
Disc	Ductre Chieropoly ther Coating	-30℃~130℃														Wear & Corrosion Resisting	Lower
Di	Ductile iron PTEE Coating	-15°C-100°C				3										Wear & Corrosion Resisting	Lower
	Ductile Iron PTEE Coating Ajumium Bronze	-30°C-180°C														Corrosion & Wear Resisting	Very High
	Alumium Bronze	-273°C~232°C		1												Heat & Conasion Resisting	High
	Stainless Steel	-268°C~316°C		1												Meat Resisting & Correction Resisting	High
	Plated Carbon Steel	-29℃~425℃				230										Heat Resisting	Lower



IMITED SUITABLE



Overall dimensions & weights

		-	D1		D2												M-n	5	9-U			
ION	Nominal	1.0	1.6		type	type LT	D3	H	H2	H3	φ1	φ2	φ3	B1	_	n- 44					weights	nts
dia	meter	Mpa	Mpa	type	1.0MPa	1.6MPa											1.0 Mpa	1.6 Mpa	1.0 Mpa	1.6 Mpa	A type	LT type
40	1.5"	4	110	78	11	104	44	45	108	32	6	50	65	e	33	4-7	4-M16	16	2-18	8	2.5	3.5
50	2"		125	94	1	157	53	66	140	32	12.6	70	92	e	42	4-10	4-M16	16	2-18	00	2.6	3.7
65	2.5"	÷	145	112	4	177	64.8	73	150	32	12.6	70	92	ю	44.7	4-10	4-M16	16	2-18		3.3	4.1
80	3.	+	160	121	÷.	192	79.3	80	160	32	12.6	70	92	e	45.2	4-10	4-M16	8-M16	2-18	8	3.6	4.5
100	4	4	180	153	2	212	104.5	102	180	32	15.78	70	92	S	52.1	4-10	8-M16	9	2-18	8	4.9	8.6
125	5"	2	210	182	2	242	123.8	117	190	32	18.95	70	92	S	54.4	4-10	8-M16	9	2-18	8	6.9	10.8
150		5	240	209	2	280	156.2	131	200	32	18.95	70	92	Q	55.8	4-10	8-M20	0	2-22	5	7.5	13
200	<b>8</b>	8	295	262	ő	335	202.9	164	240	45	22.13	89	115	Q	60.6	4-14	8-M20	12-M20	2-22	N	12.7	17
250	10"	350	355	319	390	405	250.9	195	270	45	28.48	89	115	œ	65.7	4-14	12-M20	12-M24	2-22	2-26	17.5	26
300	12"	400	410	373	445	458	301.9	236	310	45	31.65	108	140	œ	76.5	4-14	12-M20	12-M24	2-22	2-26	19.8	38
350	14"	460	470	408	500	518	333.7	282	368	45	31.65	108	140	00	76.5	4-14	16-M20	16-M24	2-22	2-26	37	54
400	16"	515	525	488	565	580	389.6	320	400	51.2	33.15	159	197	10	86.5	4-21	16-M24	16-M27	4-26	4-30	59	96
450	18"	565	585	541	615	640	440.51	338	422	51.2	38	159	197	10	105.6	4-21	20-M24	20-M27	4-26	4-30	77	122
500	20"	620	650	589	668	710	491.6	377	480	64.2	41.15	159	197	12	131.8	4-21	20-M24	20-M30	4-26	4-33	128	198
600	24"	725	770	727	780	836	592.5	425	562	70.2	50.65	216	276	16	152	4-22	20-M27	20-M33	20-30	20-30	184	270
700	28"	œ	840	895			695	520	624	66	55	254	300	16	163	8-18			24-30	30	284	
800	32"	0	950	1015			794.7	591	672	99	55	254	300	16	188	8-18			24-33	33	368	
006	36"	10	1050	1115			864.7	656	720	118	75	254	300	20	203	8-18			24-33	33	713	
1000	40"	÷	1160	1230			965	721	800	142	85	254	300	20	216	8-18			34-	34-36	864	









## **Swing Check Valve**

- Design standard: AWWA A508
- Flange: GB/T17241.61998- neq DIN2501
- Face to face dimensions: 1S057521982-(E) Basic series 10 neq GB12221
- Testing standard: JB/T 9092 -1999
- Working temperature: NBR <= °80C</p>

EPDM<=°120C

FPM <=°160C

#### General:

• The swing check valve is applied to the horizontal pipelines or the vertical pipelines in which medium flow runs upwards. The backward flowing is effectively stopped. Disk of the damping and swing check valve is connected with two level of damp oil which is outside the valve. It can control the speed and time of valve closing, insures the safety of device. The valve could be widely used in watersupply and drain system.

#### **Professional Design:**

- To Keep medium pure, the disc is covered by rubber. The reinforced tyre fabrics and soft metal fabrics is inserted to increase the operation fife of disc.
- The Disk that is relative to vertical is a certain degree when it is closed. The hole of the body and the disk are ellipse. The channel of the valve is direct. The closing angle is smaller. These insure the safety of the device when the medium is flowing backwards. The cavity space enable the obtaining of maximum area of flow section.
- The reasonable open limit and cavity space enable the obtaining of maximum area of flow section. The flow resistance is comparably small and the valve parameter Cv is improved.

- The Disk sprayed with stainless steel and vulcanized with rubbers have double sealing surfaces. It's credibility for seal completely of valve. This is one kind of most advanced seal currently in the world
- The valve is opened and closed by the damping oil. The oil device adopts two levels and controlled of damp. When the disk is far from the sealing surface, the oil flow through double pipes, closing fast; When near the sealing surface, the oil flow through single pipe, closing slow. It can avoid the impact of the disk
- The design of oil is reasonable. Not equality inside the wall keep the <O>seal ring moving back and forth in the oil run completely. The speed of opening and closing valve can be controlled by regulate the needle valve.

#### **Excellent corrosion characteristics:**

• Internal and external of the body, cover, disk, connect stem, joystick and body of oil run epoxy resin coating.

#### Reliable hygiene principles:

 Epoxy resin and rubber comply with hygiene standard GB/ T1998-17219

#### Suitable Application:

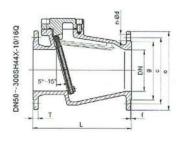
Water supply system,drain system and heating system

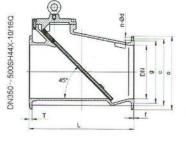






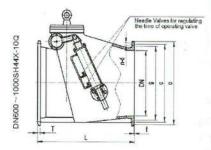
## Swing Check Valve





#### Technical Characteristic:

Nominal diameter	DN500	500mm
Nominal pressure	1.6MPa	1.0MPa
Strength testing	2.4MPa	1.5MPa
Sealing testing	1.76MPa	1.1MPa



main components and materials:

NO.	name	material				
1	body , cover	GGG50 with internal and external epoxy resign coating				
2	disc	Q235-A with NBR CEPDM or FPM				
3	flange washer	NBR、EPDM or FPM				

#### Dimensions

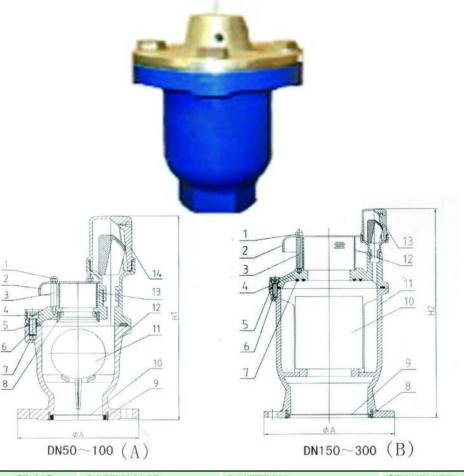
DN						flange	dimensio	ns compl	y with C	GB/T17241	.6-1998		
	GB12221 BS5150	DIN3202-F6	0			C		3		Т		n-d	
			1.0 Mpa	1.6 Mpa	1.0 Mpa	1.6 Mpa	1.0 Mpa	1.6 Mpa	f	1.0 Mpa	1.6 Mpa	1.0 Mpa	1.6 Mpa
50	203	200	165	165	125	125	99	99	3	19.0	19.0	4-19	4-19
65	216	240	185	185	145	145	118	118	3	19.0	19.0	4-19	4-19
80	241	260	200	200	160	160	132	132	3	19.0	19.0	8-19	8-19
100	292	300	220	220	180	180	156	156	3	19.0	19.0	8-19	8-19
125	330	350	250	250	210	210	184	184	3	19.0	19.0	8-19	8-19
150	356	400	285	285	240	240	211	211	3	19.0	19.0	8-23	8-23
200	495	500	340	340	295	295	266	266	3	20.0	20.0	8-23	12-23
250	622	600	395	405	350	355	319	319	3	22.0	22.0	12-23	12-28
300	698	700	445	460	400	410	370	370	4	24.5	24.5	12-23	12-28
350	787		505	520	460	470	429	438	4	24.5	26.5	16-23	16-28
400	914		565	580	515	525	480	489	4	24.5	28.0	16-28	16-31
450	978		615	640	565	585	530	548	4	25.5	30.0	20-28	20-31
500	978		670	715	620	650	582	609	4	25.5	31.5	20-28	20-34
600	1080		780		725		682	**	5	30.0	30.0	20-31	144
700	1170		895		840		794		5	32.5	32.5	24-31	
800	1270		975	-	920		878		5	35.0	35.0	24-31	2 <b>66</b> 0
900	1380		1115		1050		1001		5	37.5	37.5	28-34	
1000	1500		1230		1160		1112	122	5	40.0	40.0	28-37	







# Single Orifice Air Release Valve



SR.NO.	PART NAME	MATERIAL	STANDARD
1	Body	Ductile Iron	ISO 1083
2	Bucket	Ductile Iron	ISO 1083
3	Ball Float	NBR	
4	Gasket	NYL	
5	Inside Cover	Ductile Iron	ISO 1083
6	Bolt	Carbon Steel	BS 1769
7	Outside Cover	Ductile Iron	ISO 1083
8	Bolt	Carbon Steel	BS 1769

### Dimensions :

DN	А	H1	H2
50	165	102	468
65	165	102	468
80	200	138	468
100	220	158	555
150	285	212	742
200	340	268	850





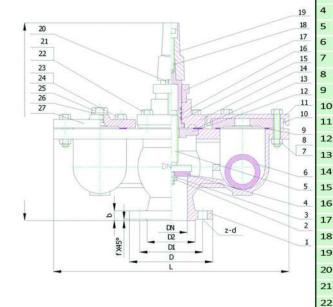
# **Double Orifice Air Release Valve**

# **Main Specialty**

Exhaust and inspiration is highly rellable, flexible Light in weight, small in size, and special. streamlined design A hermetic seal is use EPDM rubber to increase of service life

# **Technical Parameters:**

Inside nominal diameter: DN15200-mm Working pressure(MPa): 0.02 ~1.6 Valve body of resist pressure(MPa): 2.4 Valve seat of resist pressure(MPa): 1.76





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SR.NO.	PART NAME	MATERIAL	STANDARD
1	Body	Ductile Iron	ISO 1083
2	Nut	Carbon Steel	BS 1769
3	Washer	Carbon Steel	BS 1769
4	Gasket	NBR	BS 2494
5	Stem	Stainless Steel	2 CR 13
6	Ball Float	NBR	
7	Bolt	Carbon Steel	BS 1769
8	Nut	Carbon Steel	BS 1769
9	Gasket	NBR	
10	Inside Cover	Ductile Iron	ISO 1083
11	Outside Cover	Ductile Iron	ISO 1083
12	Middle Plank	Ductile Iron	ISO 1083
13	Gasket	NBR	
14	Bonnet	Ductile Iron	ISO 1083
15	Stem Nut	Brass	BS2874 CA 104
16	"O" Ring	NBR	
17	Gland	Ductile Iron	ISO 1083
18	Bolt	Carbon Steel	BS 1769
19	Сар	Ductile Iron	ISO 1083
20	Bolt	Carbon Steel	BS 1769
21	Bolt	Carbon Steel	BS 1769
22	Washer	Carbon Steel	BS 1769
23	Bolt	Carbon Steel	BS 1769
24	Washer	Carbon Steel	BS 1769
25	Bolt	Brass	BS2874 CA 104
26	Washer	NYL	
27	Cover	Ductile Iron	ISO 1083

#### Dimensions:

DN	D	D1	L	Н	Z-d
50	165	125	468	387	4-18
80	200	160	468	387	8-18
100	220	180	555	490	8-18
150	285	240	742	597	8-22
200	340	295	840	679	12-22



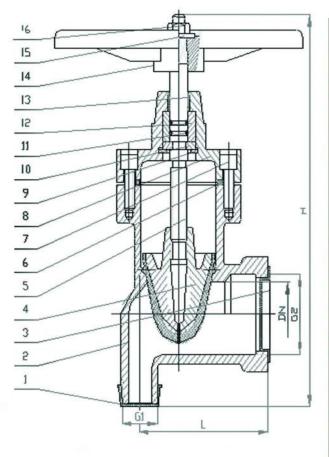




# Angle Type Resilient Globe Valve

- Design standard: DIN 3352 part 4 with external thread on inlet and internal thread on outlet
- Testing standard:DIN 3230 part 4
- Working temperature: Less than 80°C Working





SR.NO.	PART NAME	MATERIAL	STANDARD
1	Outside Shield	Nylon	
2	Body	Ductile Iron	ISO 1083
3	Inside Shield	Nylon	
4	Wedge	Ductile Iron	ISO 1083
5	Stem	Stainless Steel	BS 970
6	Gasket	NBR	BS 2494
7	Bonnet Bolt	Carbon Steel	BS 1769
8	Bonnet	Ductile Iron	ISO 1083
9	Fixed Position Turn	Spring Coil Steel	
10	Thrust Collar	Brass	BS 2874 CZ116
11	Ring	NBR	BS 2494
12	Seal Ring	Brass	BS 2874 CZ116
13	Dust Ring	NBR	BS 2494
14	Wheel	Ductile Iron	ISO 1083
15	Washer	Carbon Steel	BS 1769
16	Nut	Carbon Steel	BS 1769

BSP pip	e thread	Н	В	С	C D	F	Weight	
DN	Internal	External	mm	mm	mm	mm	mm	Kg
25	1"	1 ¼"	180	53	24.5	57.5	13	3.0
32	1 ¼"	2"	190	64	30.0	65.0	13	3.6
40	1 ½"	2"	203	71	35.0	75.0	13	4.9
50	2″	2″	213	80	40.0	90.0	13	5.6



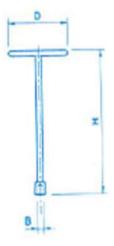
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# **Extension Spindle for valves**



T- KEY

Material : Epoxy Coated Steel					
Valve Size DN	н	D	В		
50	602	275	30-33		
60-80	1010	325	30-33		
100,125,150	1035	475	30-33		
200	1200	650	30-33		
300	1235	700	30-33		



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# Material :Epoxy Coated grey cast Iron

Spindle Cap for Extension spindle

Valve Size DN	В	Square b mm
50-300	30-33	25x25

в

21

31

14 18

19 23

24 28

b

17

27

С

30

35

40

45

50

F

30-33

30-33

30-33

30-33

30-33

Material :

DN

50

60-80

100,125,150

200

250-300



F	
M	
6	_
	0
B	

Spindle Cap for Gate Valve





# TECHNICAL SUPPORT









# **Technical support**

# 1.Leakage of stuffing

Causes:

- 1. Incorrect choice of stuffing: does not resist corrosion of medium, high pressure or vacuum of valve, high or low temperature;
- 2. Incorrect installation of stuffing: use small accessories instead of big ones, bad spiral contact, upper tight & lower loose
- 3. Stuffing is beyond the lifetime so it is aged and loses elasticity;
- 4. The valve stem is not enough in precision and has defects of bending, corrosion or abrasion;
- 5. The stuffing rings are not enough and the press cover is not tight enough;
- 6. The press cover, bolt or other parts is damaged so that the cover can not be pressed tight;
- 7. Improper operation;
- 8. Oblique press cover, or the space between the press cover and the valve stem is too small or too large so that the valve stem is worn and the stuffing is damaged.

## Prevention and solution:

- 1. Choose the material and type of stuffing according to the working condition;
- Install stuffing correctly, and the packing set should be put and pressed ring by ring with 30? or 45? connector;
- 3. Long-used, aged or damaged stuffing should be replaced in time;
- 4. Bended or worn valve stem should be corrected and repaired. The seriously damaged should be replaced in time;
- Stuffing should be installed as the set rings and the cover should be pressed evenly with above 5mm space between;
- 6. Damaged press cover, bolt and other parts should be repaired or replaced in time;
- 7. All parts, except for impact type hand wheel, should be operated at normal speed;

# 2. Leakage of seal face

Causes:

- 1. The seal face is not ground even so that the seal line can not be formed;
- 2. The connection of the valve stem and the close parts is suspended, skew or worn;
- 3. The valve stem is bended or incorrectly assembled so that the close parts is skew;
- 4. Incorrect choice of seal face material or improper choice of valve according to the working condition.







## Prevention and solution:

- 1. Choose correctly the material and type of cushion according to the working condition;
- 2. Adjust it carefully and operate it stably;
- 3. Tighten the bolt evenly and equally and use spanner if necessary. There should be certain space between the flange and the screw thread;
- 4. The cushion should be fixed just in the center without lap joint and double cushions;
- 5. If the static seal face is corroded, damaged or not processed well, it should be repaired, ground and taken up coloration check;

# 3. Leakage of seal ring connection

Causes:

- 1. The seal ring is not rolled closely;
- 2. The seal ring is not welded well with the body;
- 3. The screw thread, bolt and press ring connecting the seal ring are loose;
- 4. The seal ring connection is corroded.

## Prevention and solution:

- 1. For leakage of seal rolling, use adhesive and reroll;
- 2. The seal ring should be rewelded according to the soldering code;
- 3. Unpack the bolt and the press ring to clean them and replace damaged parts. For seriously corroded parts, repair it by welding and gluing;
- 4. If the seal ring connection face is corroded, repair it by grinding and gluing. If it cannot be repaired, replace the seal ring.

# 4. Leakage due to falling off of close parts

Causes:

- 1. Incorrect operation makes the close parts jammed and the connection broken;
- 2. Close parts are not firm in connection and easy to fall off;
- 3. Choose incorrectly the connection parts material so that it can not resist the medium and mechanical corrosion.

## Prevention and solution:

1. Operate it correctly: do not close the valve with large strength; the valve should not be opened beyond the jammed point; the hand wheel should be reversed a little after the valve is completely open;

- 2. Connection of the close parts and the valve stem should be firm;
- 3. Fasteners connecting the close parts and the valve stem should bear medium corrosion and have certain mechanical intensity and wearable performance.





# 5. Leakage of valve body and cover

### Causes:

- 1. Bad cast iron quality causes sand holes, loose tissue, slag inclusion, etc;
- 2. Crack in bad weather;
- 3. Bad welding causes slag inclusion, crackle, etc;
- 4. Cast iron valve is damaged after impact of heavy goods.

### Prevention and solution:

1. Improve casting quality and carry out intensity test before installation strictly as stipulated;

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- 2. Preserve heat of 0° and 0° below valves, and eliminate water in unused valves;
- 3. Line welding of valve body and cover should be processed according to related
- 4. Do not put heavy things on the valve. Do not bump the cast iron and nonmetal valve by hand. Use bracket when fixing large-caliber valve.

# 6. Common malfunction and solution

Malfunction	Cause	Solution
Seal leakage	<ol> <li>(1) Clipped by foreign body.</li> <li>(2) The valve seat is aged and damaged.</li> <li>(3) The butterfly board valve seat is not closed.</li> </ol>	(1)Get rid of foreign body. (2) Replace the valve seat. (3) Adjust the executing and driving devices.
Leakage of connection with pipeline flange	(1)The nut is not tightened evenly. (2)The flange seal face is damaged. (3)The cushion is damaged.	(1)Tighten uneven nuts. (2)Repair the flange face. (3) Replace the cushion.
Valve can't be opened or closed.	<ul> <li>(1)The appliance connector is not reliable.</li> <li>(2) The component sensitivity is reduced, aged and get damp.</li> <li>(3)The mechanical parts loosen.</li> <li>(4) The air pressure is not enough or leaks.</li> </ul>	<ul> <li>(1)Check the circuit.</li> <li>(2) Test and replace the component.</li> <li>(3) Check mechanical connecting parts.</li> <li>(4)Check the gas circuit components.</li> </ul>
Motor if overheated.	(1)2-phase motor running. (2) Too long operation time.	(1) Check the circuit. (2) Stop it until the motor is cooled.





# COUPLINGS, ADAPTORS & JOINTS







# **Material Specification**

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# COUPLINGS

Centre Sleeve		
Dedicated		
Up to 140mm OD	Ductile Iron	SABS 936:1969 Grade SG42
		BS EN 1563:1997
Over 140mm OD	Rolled Steel	SANS 1431:1987 Grade 300 WA
		BS EN 10025:2004 Grade S275
Ranger		
Up to 300mm OD (315 -322)	Rolled Steel	SANS 1431:1987 Grade 300 WA
,		BS EN 10025:2004 Grade S275
Over 300mm OD		
(incl. 322-340)	Ductile Iron	SABS 936:1969 Grade SG42
()		BS EN 1563:1997
End Ring		
Dedicated		
Up to 328mm OD	Ductile Iron	SABS 936:1969 Grade SG42
		BS EN 1563:1997
Over 328mm OD	Rolled Steel	SANS 1431:1987 Grade 300 WA
		BS EN 10025:2004 Grade S275
Ranger		
Up to 600mm OD	Ductile Iron	SABS 936:1969 Grade SG42
	Ducale non	BS EN 1563:1997
		DO EN 1000.1007

# **FLANGE ADAPTORS**

Elenne Adenter Bedy		
Flange Adaptor Body Dedicated		
Up to 140mm OD	Ductile Iron	SABS 936:1969 Grade SG42 BS EN 1563:1997
Over 140mm OD	Rolled Steel	SANS 1431:1987 Grade 300 WA BS EN 10025:2004 Grade S275
Ranger Up to 600mm	Ductile Iron	SABS 936:1969 Grade SG42
(315-322mm)	Rolled Steel	BS EN 1563:1997 SANS 1431:1987 Grade 300 WA
		BS EN 10025:2004 Grade S275
End Ring		
Dedicated		
Up to 328mm OD	Ductile Iron	SABS 936:1969 Grade Sg42 BS EN 1563:1997
Over 328mm OD	Rolled Steel	SANS 1431:1987 Grade 300 WA BS EN 10025:2004 Grade S275
Ranger		DO EN 10023.2004 GIAde 0213
Up to 600mm OD	Ductile Iron	BS EN 10025:2004 Grade FE430A BS EN 10025:2004
Table Flange		
	Steel Plate	SANS 1431:1987 Grade 300 WA

BS EN 10025:2004 Grade S275







#### RUBBER COMPRESSION SEALING GASKET: MATERIAL

#### E.P.D.M

SABS 974:1986 related ISO 4633:1983 BS EN 681-1:1996 Nitrite sealing gaskets available on request.

Certified Non Toxic for use on potable water distribution systems in accordance with BS 6920 (WRAS)

#### **BOLTS: MATERIAL**

LOW Carbon Unalloyed SteelSABS 1143:1977 Grade 4.8 (8.8 for higher pressure)<br/>BS 970-1:1996Hot Dipped GalvanisedSABS 763:1988<br/>BS EN ISO 1461:1999Electro GalvanisedBS EN 12329:2000/ BS EN 12330:2000Stainless SteelAvailable on request

#### NUTS: MATERIAL

LOW Carbon Unalloyed Steel	SABS 135:1991 BS 970-1:1996
Electro Galvanised	BS EN 12329:2000/ BS EN 12330:2000
Hot Dipped Galvanised	BS 729:1986

#### STUDS: MATERIAL

Carbon Steel Stainless Steel BS 970-1:1996 Available on request

#### LOCATING CENTER REGISTER

Removable Centre RegisterMild Steel Cadmium PlatedFixed Centre RegisterMild Steel

#### HARNESS LUGS

**Steel Plate** 

SANS 1431:1987 Grade 300 WA BS EN 10025:2004 Grade S275

### HARNESS / RESTRAINED FLANGE ADAPTOR TIE ROD BOLTS

Carbon Steel Bar	SANS 1431:1987 Grade 300 WA
	BS 970-1:1996
	Grades 4.8 or 8.8 Dependant on Pressure
Coating	Uncoated or
	Electro-galvanised zinc to BSEN 12329:2000/ BSEN 12330:2000
Stainless Steel	Available on request

SPECIALISED COATINGS





# **RANGER COUPLING**

SUITABLE FOR JOINING PIPES OF SIMILAR OR DISSIMILAR MATERIALS WITHIN THE O.D. RANGE. USE AS A STRAIGHT COUPLING, OR IN PLACE OF A STEPPED COUPLING WITHIN THE O.D. RANGE .



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# **RANGER FLANGE ADAPTOR**

THE FLANGER DRILLING TYPES COVERED BY RANGER ADAPTORS INCLUDE: BS 4504: 1989: PN 10 AND PN 16 SABS 1123: 10003/ AND 1600/ 3 BS 10: 1962: TABLED AND E ANSI: B16.516.2 ASA: 1501b









# **RANGER COUPLING**

SUITABLE FOR JOINING PIPES OF SIMILAR OR DISSIMILAR MATERIALS WITHIN THE O.D. RANGE. USE AS A STRAIGHT COUPLING, OR IN PLACE OF A STEPPED COUPLING WITHIN THE O.D. RANGE

NOM. BORE	PIPE O.D. RANGE	PIPE MATERIAL SUITABILITY
50mm/2"	59-72 mm	STEEL (imperial+metric), UPVC, DI, CI, AC (imperial), ABS/DWV
65mm/2.5"	72-85mm	STEEL (imperial+metric), UPVC, DI, CI, AC (imperial), ABS/DWV
80mm/3"	88-103 mm	STEEL (imperial+metric), UPVC, DI, CI, AC (imperial), ABS/DWV
100mm/4"	109-128 mm	STEEL (imperial+metric), UPVC, DI, CI, AC (cod), AC (imperial)
125mm/5"	138-153 mm	STEEL (imperial+metric), UPVC, DI, CI, AC (cod), AC (imperial)
150mm/6"	159-182 mm	STEEL (imperial+metric), UPVC, DI, CI, AC (cod), AC (cid), AC (imperial)
175mm/7"	192-210 mm	STEEL (imperial+metric), UPVC, CI, AC (imperial)
200mm/8"	218-235 mm	STEEL (imperial+metric), UPVC, DI, CI, AC (cod), AC (cid), AC (imperial), GRP
225mm/9"	230-247 mm	STEEL (imperial+metric), DI, AC (cod), AC (cid), AC (imperial)
250mm/10"	250-267 mm	STEEL (imperial+metric), UPVC, AC (cid)
250mm/10"	272-289 mm	STEEL (imperial+metric), UPVC, DI, CI, AC (cod), AC (cid), AC (imperial), GRP
300mm/12"	315-332 mm	STEEL (imperial+metric), UPVC, DI, AC (cid 24), GRP
300mm/12"	322-340 mm	STEEL (imperial+metric), DI, AC Class 12
350mm/14"	374-391 mm	DI, GRP, AC Class 6
400mm/16"	417-437 mm	DI, AC Class 6 and 12
450mm/18"	480-500 mm	DI, AC Class 6 and 12, UPVC
500mm/20"	526-546 mm	DI, AC Class 6 and 12
600mm/24"	630-650 mm	DI, AC Class 6, Imperial CI/CL

MAX WORKING PRESSURE: 16 BAR • SETTING GAP: 19mm • TOLERANCE ON ANGULAR DEFLECTION: 6 DEGREES • EXPANSION AND CONTRACTION RANGE: 0-10 mm • RECOMMENDED BOLT TORQUE: 60-80 mm

# RANGER FLANGE ADAPTOR

NOM. BORE	PIPE O.D. RANGE	FLANGE DRILLING COMPATIBILITY
50mm/2"	59-72 mm	50mm: BS 10 Table D,E, & F: ANSI 150: BS4504: 6/3, 10/3, 16/3. SABS 1123: 600/3, 1000/3, 1600/3
65mm/2.5"	72-85 mm	65mm: BS 10 Table F: BS4504:10/3, 16/3: SABS 1123:1000/3, 1600/3
80mm/3"	88-103 mm	80mm: BS 10 Table D,E, & F: ANSI 150: BS4504: 6/3, 10/3, 16/3. SABS 1123: 600/3, 1000/3, 1600/3
100mm/4"	109-128 mm	100mm: BS 10 Table D,E, & F: ANSI 150: BS4504:10/3, 16/3. SABS 1123: 1000/3, 1600/3
125mm/5"	138-153 mm	125mm: BS 10 Table D,E, & F: ANSI 150: BS4504: 6/3, 10/3, 16/3. SABS 1123: 600/3, 1000/3, 1600/3.
150mm/6"	159-182mm	150mm: BS 10 Table D & E: ANSI 150: BS4504: 10/3, 16/3. SABS 1123: 1000/3, 1600/3.
175mm/7"	192-210 mm	200mm: BS 10 Table D & E: ANSI 150: BS4504: 10/3, 16/3. SABS 1123: 1000/3, 1600/3.
200mm/8"	218-235 mm	200mm: BS 10 Table D & E: ANSI 150: BS4504: 10/3, 16/3. SABS 1123: 1000/3, 1600/3.
250mm/10"	250-267 mm 272-289 mm	250mm: BS 10 Table E: BS4504: 10/3, 16/3. SABS 1123: 1000/3, 1600/3.
300mm/12"	315-332 mm	To customer specifications
300mm/12"	322-340mm	PN 10, PN 16, TABLE E, ANSI 150 lb
350mm/14"	374-391 mm	PN 10, PN 16
400mm/16"	417-437 mm	PN 10, PN 16
450mm/18"	480-500 mm	PN 10,PN 16
500mm/20"	526-546 mm	PN 10, PN 16, ANSI 150 lb
600mm/24"	630-650 mm	PN 10, PN 16, ANSI 150 lb

MAX WORKING PRESSURE: 16 BAR • SETTING GAP: 19mm • TOLERANCE ON ANGULAR DEFLECTION: 3 DEGREES • EXPANSION AND CONTRACTION RANGE: 0-5 mm • RECOMMENDED BOLT TORQUE: 60-80 mm





# **STEPPED RANGER COUPLINGS**

Stepped Ranger Couplings are designed to join pipes of various outside diameters with different nominal bores.

Stepped Ranger Couplings can connect steel, ductile iron, UPVC, cast iron, asbestos cement and other rigid pipe materials.

Corrosion protection is available in Fusion Bonded Epoxy and Red Oxide Primer as standard. Optional coatings toest2mer specifications are available on request.

Gasket material is EPDM and designed to provide a leak tight seal across the O.D. range allowing for ther-mal expansion and contraction of the pipe. It is strongly recommended that the rubber sealing gaskets are well lubricated with a suitable non toxic soap solution before the introduction of the pipe.

This practice will obviate the need for re-tightening the fasteners after pressure testing, and further facilitate the seating of the joint components.

NOMINAL BORE (MM)	IPE OD RANGE (MM)
50mm/65	59-72 / 72-85
80mm/100	88-103 / 109-128
100mm/125	109-128 / 138-151
125mm/150	135-153 / 159-182
150mm/175	159-210 / 192-210
175mm/200	192-210 / 218-235
200mm/200+	218-232 / 230-247
250mm/250+	250-267 / 272-289



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# **STRAIGHT COUPLINGS**

# for Di, steel, UPVC, Ci, AC, GRP pipe

Straight couplings join pipes of the same outside diameter in the current production range from 50 - 2700mm. The couplings can be manufactured to both imperial and metric dimensions in any size within the product range. Straight couplings are suitable for virtually all rigid pipe materials.Contact us for any special requirements such as long sleeves, special fastners, coatings, etc.

### STRAIGHT COUPLINGS

The sizes shown in the schedules of dimensions are for guide purposes. Couplings manufacturing methods enable us to supply any size, including non-standard sizes. Couplings are pressure rated to the appropriate pipe





standards. Working pressure is generally two-thirds of maximum test pressure shown in the schedules of dimensions. These pressures apply to a buried line with adequate thrust blocks or to pipelines above ground anchored at ends at all changes of direction also secured against side thrusts at each joint. Sealing rings are of a natural rubber and are suitable for water and sewerage services, chemicals and dilute adds in the temperature range — 50.to +65. Other sealing materials can be used, increasing temperature range to greater than 100. These materials are available on request.

#### **PIPE MOVEMENT**

Couplings, though capable of accommodating reasonable expansion and contraction, do not mechanically prevent separation of pipe ends subject to end thrust, and this must be prevented by other means. To prevent separation of pipe ends, harness assemblies consisting of lugs for welding to adjacent pipes, and connecting tie rods can be supplied. Pipes must be anchored against end load, particularly when the pipeline is laid above ground. A buried pipeline normally needs anchoring only at abrupt changes in direction and at junctions or stop ends.

### **EXPANSION AND CONTRACTION**

Each Coupling will accommodate maximum pipe movement of 9,5mm and each flange adaptor 4,8mm.

This is achieved by deformation of the sealing ring, not by a sliding action of the ring on the pipe. This will cater for expansion and contraction resulting from temperature variations, experienced under normal atmospheric conditions. The resistance to pipe end separation offered by couplings is dependant upon the number of variable installation factors such as pipe surfaces, pipe tolerance, coupling component tolerances. etc. and is thus different for every case. For complete safety it is advisable to assume that the worst conditions prevail for each installation . **BOLTS** 

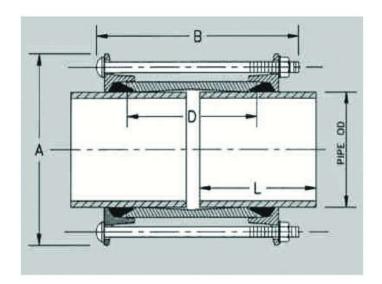
Galvanised bolts are supplied as standard. Stainless steel bolts are available at extra cost. RECOMMENDED BOLT TORQUE Couplings up to 324mm OD M12 bolts - 6580-Nnt Couplings over 324mm OD M16 bolts - 95120-Nm.

### **CENTRE REGISTERS**

The centre sleeve can be supplied with or without internal centre register studs. The registers provide a locating stop to centre the coupling which facilitates the laying of long pipe runs. Centre registers also prevent the possibility of the coupling creeping at positions where there are continual axial movements. Couplings without centre register are necessary for fitting closing lengths on a pipeline, or for withdrawing any particular length for cleaning or inspection. Locating plugs may be fitted to couplings to act as removable centre registers, thus providing the advantage of both types.







CHT COUDI IN

# For DI,STEEL,UPVC,CI,AC,GRP PIPE

ISO 2531 : 2000/BSEN 545 : 2000

JDFF

	STRAIGHT COUPLINGS DUCTILE IRON PIPE ISO 2531 : 1991 BS 4772 : 1988												
		DUC	TILE IR	ON PIPE IS	0 2531 : 1	1991 BS 47	72 : 198	3					
				FOR 10 &	16 BAR WOH	RKING PRESS	URE						
NOM BORE	PIPE OD	TOLERANCE ON PIPE OD FOR PREPARED END		MINIMUM PIPE END PREPARED LENGTH	OD OF ENDRING	COUPLING LENGTH	SLEEVE WIDTH	STANI TEST PR A	ESSURE				
					A	В	D		16 bar working				
mm	mm		im	mm	mm	mm	mm	pressure	pressure				
80	98	+1.0	-3.0	100	158	178	102	15	24				
100	118	+1.0	-3.0	100	200	178	102	15	24				
125	141	+1.0	-3.0	100	220	178	102	15	24				
150	170	+1.0	-3.0	100	260	178	102	15	24				
200	222	+1.0	-3.5	100	308	178	102	15	24				
250	274	+1.0	-3.5	100	364	178	102	15	24				
300	326	+1.0	-3.5	100	414	178	102	15	24				
350	378	+1.0	-3.5	150	480	262	178	15	24				
400	429	+1.0	-4.0	150	531	262	178	15	24				
450 500	480 532	+1.0	-4.0	150 150	582 634	262 262	178	15	24				
600	635	+1.0 +1.0	-4.0 -4.5	150	737	262	178 178	15	24 24				
700	738	+1.0 $+1.0$	-4.5	150	840	262	178	15 15	24				
800	842	+1.0	-4.5	150	944	262	178	15	24				
900	945	+1.0	-5.0	150	1047	262	178	15	24				
1000	1048	+1.0	-5.0	150	1150	262	178	15	24				
1100	1152	+1.0	-6.0	150	1268	262	178	15	24				
1200	1255	+1.0	-6.0	150	1371	262	178	15	24				
1400	1468	+1.0	-6.0	150	1578	262	178	15	24				
1600	1668	+1.0	-6.0	150	1784	262	178	15	24				
1800	1875	+1.0	-6.0	150/300	1989	262/450	178/356	15	24				
2000	2082	+1.0	-6.0	150/ 300	2196	262/450	178/356	15					



FOR COUPLINGS OF 25 AND 40 BAR WORKING PRESSURE PLEASE CONTACT US

# For DI,STEEL,UPVC,CI,AC,GRP PIPE

JDFF

#### ISO 2531 : 2000/BSEN 545 : 2000

## STRAIGHT COUPLINGS DUCTILE IRON PIPE ISO 2531 : 1991 BS 4772 : 1988

NOM PIPE BORE OD		TOLER/ ON PIP		MINIMUM PIPE END	OD OF ENDRING	COUPLING LENGTH	SLEEVE WIDTH	STANI TEST PR	
		FOR PREJ ENI		PREPARED LENGTH				A	
				L	А	В	D	10 bar working	16 bar working
mm	mm	mn		mm	mm	mm	mm	pressure	pressure
50	60.3	+0.8	-0.8	100	134	178	83	15	24
65	76.1	+0.8	-0.8	100	150	178	102	15	24
80	88.9	+0.8	-0.8	100	158	178	102	15	24
100	114.3	+0.8	-0.8	100	174	178	102	15	24
125	139.7	+1.6	-0.8	100	220	178	102	15	24
150	165.1	+1.6	-0.8	100	246	178	102	15	24
150	168.3	+1.6	-0.8	100	246	178	102	15	24
200	219.1	+1.6	-0.8	100	308	178	102	15	24
225	244.5	+1.6	-0.8	100	338	178	102	15	24
250	267	+1.6	-0.8	100	360	178	102	15	24
250	273	+1.6	-0.8	100	364	178	102	15	24
300	323.9	+1.6	-0.8	100	414	178	102	15	24
350	355.6	+1.6	-1.6	150	458	262	178	15	24
400	406.4	+1.6	-1.6	150	509	262	178	15	24
450	457	+1.6	-1.6	150	559	262	178	15	24
500	508	+1.6	-1.6	150	610	262	178	15	24
550	559	+1.6	-1.6	150	661	262	178	15	24
600	609.6	+1.6	-1.6	150	712	262	178	15	24
650	660	+1.6	-1.6	150	762	262	178	15	24
700	711.2	+1.6	-1.6	150	814	262	178	15	24
750	762	+1.6	-1.6	150	864	262	178	15	24
800	812.8	+1.6	-1.6	150	915	262	178	15	24
850	864	+1.6	-1.6	150	966	262	178	15	24
900	914.4	+1.6	-1.6	150	1017	262	178	15	24 24
950	965	+1.6	-1.6	150	1067	262	178	15	24
1000 1050	1016	+1.6 +1.6	-1.6 -1.6	150 150	1118	262 262	178 178	15 15	24
1100	1067 1118	+1.6 +1.6	-1.6	150	1169 1220	262	178	15	24
1200	1219	+1.6	-1.6	150	1335	262	178	15	24
1200	1219	+1.6	-1.6	150	1355	262	178	15	24
	1420	+1.6	-1.0	150	1536	262	178	15	24
1400	1420	+1.6	-3	150	1538	262	178	15	24
1500	1520	+1.6	-3	150	1636	262	178	15	24
1600	1620	+1.0	-3	150	1736	262	178	15	24
1600	1626	+3	-3	150	1742	262	178	15	24
1800	1820	+3	-3	150	1936	262	178	15	24
1800	1829	+3	-3	150	1945	262	178	15	24
2000	2020	+3	-3	150/ 300	2134	262/450	178/356	15	e Carlin
2100	2120	+3	-3	150/ 300	2234	262/ 450	178/356	15	
2200	2230	+3	-3	150/ 300	2344	262/450	178/356	15	
2400	2440	+3	-3	150/ 300	2554	262/450	178/356	15	
2700	2740	+3	-3	150/300	2854	262/450	178/356		

#### FOR 10 & 16 BAR WORKING PRESSURE



FOR COUPLINGS OF 25 AND 40 BAR WORKING PRESSURE PLEASE CONTACT US



# STRAIGHT COUPLINGS uPVC PIPES : SABS 966 : 1976 ISO 161 : 1978

JDFF

NOM BORE	PIPE OD	TOLERANCE ON PIPE OD FOR PREPARED END		MINIMUM PIPE END PREPARED LENGTH	OD OF ENDRING	COUPLING LENGTH	SLEEVE WIDTH	STANI TEST PR A	ESSURE
				L	A	В	D	10 bar working	and the second
mm	mm	mm		mm	mm	mm	mm	pressure	pressure
100	110	+1.0	-1.0	100	163	178	102	15	24
140	140	+1.0	-1.0	100	220	178	102	15	24
160	160	+1.0	-1.0	100	242	178	102	15	24
175	177.8	+1.0	-1.0	100	267	178	102	15	24
180	180	+1.0	-1.0	100	267	178	102	15	24
200	200	+1.0	-1.0	100	289	178	102	15	24
225	225	+1.0	-1.0	100	318	178	102	15	24
250	250	+1.0	-1.0	100	343	178	102	15	24
280	280	+1.0	-1.0	100	373	178	102	15	24
315	315	+1.0	-1.0	100	408	178	102	15	24
400	400	+1.0	-1.0	150	502	262	178	15	24
500	500	+1.0	-1.0	150	602	262	178	15	24

#### FOR 10 & 16 BAR WORKING PRESSURE

FOR COUPLINGS OF 25 AND 40 BAR WORKING PRESSURE PLEASE CONTACT US

THE ABOVE TABLE INCLUDES SAMPLES OF THE SIZES AVAILABLE, PLEASE CONTACT US FOR ANY OTHER SIZES UP TO 2000MM. WE RESERVE THE RIGHT TO CHANGE DIMENSIONS WITHOUT FURTHER NOTICE.

#### STRAIGHT COUPLINGS FIBRE CEMENT PIPE FOR COD AND CID PIPE : SABS 1223 : 1985 ISO 160 : 1980

#### FOR 10 & 16 BAR WORKING PRESSURE

NOM BORE	PIPE OD	TOLERA ON PIPE FOR PREP END	OD ARED	MINIMUM PIPE END PREPARED LENGTH	OD OF ENDRING	COUPLING LENGTH	SLEEVE WIDTH	STANDARD TEST PRESSURE AT:	
mm	mm	mm		L mm	A mm	B mm	D mm		16 bar working pressure
50	96	+0.6	-0.0	100	158	178	102	15	24
100	122	+0.6	-0.0	100	200	178	102	15	24
150	168	+0.6	-0.0	100	246	178	102	15	24
150	177	+0.6	-0.0	100	267	178	102	15	24
250	286	+0.6	-0.0	100	379	178	102	15	24
300	328	+0.6	-0.0	100	421	178	102	15	24
300	340	+1.0	-0.0	150	442	262	178	15	24
300	345	+1.0	-0.0	150	442	262	178	15	24
600	667	+1.0	-0.0	150	769	262	178	15	24
600	699	+1.0	-0.0	150	801	262	178	15	24
600	727	+1.0	-0.0	150	829	262	178	15	24
600	755	+1.0	-0.0	150	857	262	178	15	24
1100	1188	+1.2	-0.0	150	1304	262	178	15	24



**Stepped Coupling** For DI, Steel, UPVC, CI, GRP PIPE

JDFF

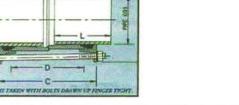
AZ

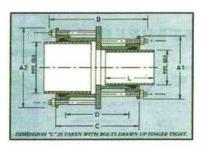
#### ISO2531:2000/BSEN545:2000

Where pipe ends of different outside diameters have to be connected, stepped couplings can be provided. The range is extensive and covers a vast array of pipe sizes and materials. The jointing of dissimilar materials, requiring different fastener torque values, is facilitated by the inclusion of a profile plate.

#### **Pipe Movement**

It is advisable to mark the pipe a known distance from the end when fitting a step coupling to enable enable inspection of movement. This will allow the inspector to ensure that no telescoping along the smaller diameter pipe has occurred.





			SABS 7	719:1971 SABS:966	ISO 2 384772	2531:1	991 5	oraci	1223:1	985 SABS 62:19 8534:1990	989
NOM BORE PIPE1 mm	NOM BORE PIPE2 mm	PIPE OD1 mm	PIPE2 OD2 mm	DESCRIPTION	L MIN mm	A1 mm	A2 mm	B mm	C mm	D x AVERAGE THICKNESS mm	MAX TEST PRESSURE MPa
50	65	60.3	76.1	STEEL/STEEL	100	133	148	172	145	102 x 6.4	6.8
140	160	140	160	uPVC/uPVC	100	224	246	172	145	102 x 7.2	6.1
200	200	200	219	uPVC/STEEL	100	292	311	172	148	102 x 8.7	5.8
315	300	315	324	uPVC/STEEL	100	407	419	172	148	102 x 8.7	4.7
300	300	353	365	FC30/FC24	120	458	470	260	230	178 x 8.7	4.3
600	600	651	672	FC18/FC12	140	756	777	260	230	178 x 8.7	2.5
700	700	760	784	FC18/FC12	140	875	889	260	238	178 x 11.1	3.6
1000	1000	1062	1048	FC12/FC06	160	1177	1199	260	238	178 x 11.1	2

	STEP COUPLINGS -PROFILE PLATE SABS 719:1971 SABS:966 ISO 2531:1991 SABS 1223:1985 SABS 62:1989 ISO 161:1978 BS4772:1988 ISO 160:1980 BS534:1990											
NOM BORE PIPE1 mm	NOM BORE PIPE2 mm	PIPE OD1 mm	PIPE OD2 mm	DESCRIPTION	L MIN mm	A1 mm	A2 mm	B mm	C mm	D mm	MAX TEST PRESSURE MPa	
65	80	76.1	96	STEEL/FC	100	148	170	188	155	110	6.8	
160	150	160	174	uPVC/FC18	100	246	266	190	157	112	5.8	
150	200	177	232	FC/FC	100	270	324	190	158	112	5.4	
250	250	273	318	STEEL/FC36	100	367	410	190	158	112	4.7	
355	350	355	378	uPVC/DI	120	460	483	270	240	188	4.3	
600	600	610	672	STEEL/FC18	150	714	776	270	240	188	2.5	
700	750	711	762	STEEL/DI	150	815	877	270	244	188	2.4	
1100	1100	1118	1188	FC/STEEL	160	1233	1303	276	254	194	1.9	









# **FLANGE ADAPTORS**

# For DI, Steel, UPVC, CI, GRP PIPE

Covering a similar range to the Straight Coupling, CJM Flange Adaptors are manufactured to join plain ended pipe to flanged valves, fittings, flow meters and pipes. Flange drillings are available to all international standards or to customer specifications Flange Adaptors are manufactured to join plain-ended pipe to flanged valves, fittings and pipes, obviating difficulties usually experienced with rigid connections. When ordering Flange Adaptors the following information is required to avoid the possibility of error in flange selections:

Pipe outside diameter. Nominal bore of the flanged fitting. Table drilling with standard applicable.

#### ISO2531:2000/ BSEN545:2000

JDFF



Thickness of flanges will not necessarily be the same as that of the mating flange. Flanges and flange adaptors will not be subject to full end or side thrust, most of which is absorbed by the flexibility in the rubber seals. Pipe ends should be smooth, with no seams, score marks, dents of ovality beyond those detailed in BS534 -1990. (See technical data.)

#### **RECOMMENDED SETTING GAPS**

18mm for sizes up to and including 324mm OD. 32mm for sizes over 324 OD. (See Technical Data: Setting Gaps for more information)

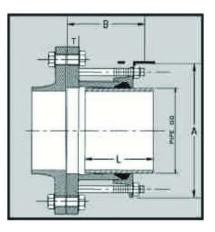
#### **STUD TORQUES**

- Flange adaptors up to 324mm OD
- M12 studs 6580-Nm.
- Flange adaptors over 324mm OD
- M16 studs 95120-Nm.
- Stepped Flange Adaptors are also available to accommodate large changes in pipe outside diameter









#### For DI,STEEL,UPVC,CI,AC,GRP PIPE

#### ISO 2531 : 2000/BSEN 545 : 2000

#### FLANGE ADAPTORS : STEEL PIPES FLANGES DRILLED PN10 OR PN16, 1000/3 OR 1600/3 (BS10: A,D,E) AND ANSI 125/ 150

NOM BORE	PIPE OD	ON PI	TOLERANCE ON PIPE OD FOR DISTANCE L		OD OF ENDRING	FLANGE ADAPTOR LENGTH	TABLE FLANGE THICKNESS
					A	В	Т
mm	mm	n	nm	mm	mm	mm	mm
50	60.3	+0.8	-0.8	100	134	152	12
65	76.1	+0.8	-0.8	100	150	102	12
80	88.9	+0.8	-0.8	100	165	102	12
100	114.3	+0.8	-0.8	100	191	102	12
125	139.7	+1.6	-0.8	100	220	104	14
150	165.1	+1.6	-0.8	100	246	106	16
150	168.3	+1.6	-0.8	100	246	106	16
200	219.1	+1.6	-0.8	100	308	106	16
250	267	+1.6	-0.8	100	360	109	19
250	273	+1.6	-0.8	100	364	109	19
300	323.9	+1.6	-0.8	100	414	109	19
350	355.6	+1.6	-1.6	150	458	153	23
400	406.4	+1.6	-1.6	150	509	154	24
450	457	+1.6	-1.6	150	559	154	24
500	508	+1.6	-1.6	150	610	155	25
600	610	+1.6	-1.6	150	712	155	25
700	711	+1.6	-1.6	150	813	155	25
800	813	+1.6	-1.6	150	915	155	25
900	914	+1.6	-1.6	150	1016	155	25
1000	1016	+1.6	-1.6	150	1118	157	27
1200	1219	+1.6	-1.6	150	1335	165	35
1400	1420	+1.6	-3	150	1536	175	45
1600	1620	+3	-3	150	1736	190	60
1800	1820	+3	-3	150	1936	190	60
2000	2020	3	-3	150/300	2134	190/290	60
2000	2032	3	-3	150/300	2146	190/290	60



FOR ADAPTORS OF 25 AND 40 BAR WORKING PRESSURE PLEASE CONTACT US



# For DI,STEEL,UPVC,CI,AC,GRP PIPE

# ISO 2531 : 2000/BSEN 545 : 2000

JDFF

			DRILLED PN	PTORS: DU 10 OR PN16, 1 AND ANSI 12	000/3 OR 16	and the second se	4,D,E)
NOM BORE	PIPE OD	ON P	RANCE IPE OD STANCE L	MINIMUM LENGTH PREPARED PIPE END	OD OF ENDRING	FLANGE ADAPTOR LENGTH	TABLE FLANGE THICKNESS
				L	А	В	Т
mm	mm	n	ım	mm	mm	mm	mm
100	118	+1.0	-3.0	100	200	102	12
150	170	+1.0	-3.0	100	260	106	16
200	222	+1.0	-3.5	100	308	106	16
250	274	+1.0	-3.5	100	364	109	19
300	326	+1.0	-3.5	100	414	109	19
350	378	+1.0	-3.5	150	480	153	23
400	429	+1.0	-4.0	150	531	154	24
450	480	+1.0	-4.0	150	582	154	24
500	532	+1.0	-4.0	150	634	155	25
600	635	+1.0	-4.5	150	737	155	25
700	738	+1.0	-4.5	150	840	155	25
800	842	+1.0	-4.5	150	944	155	25
900	945	+1.0	-5.0	150	1047	155	25
1000	1048	+1.0	-5.0	150	1150	157	27
1200	1255	+1.0	-6.0	150	1371	165	35
1400	1462	+1.0	-6.0	150	1578	175	45
1600	1668	+1.0	-6.0	150	1784	190	60
1800	1875	+1.0	-6.0	150	1989	190	60
2000	2082	+1.0	-6.0	150/300	2196	190/290	60

FOR ADAPTORS OF 25 AND 40 BAR WORKING PRESSURE PLEASE CONTACT US







# **FLANGE ADAPTORS**

# For DI, Steel, UPVC, CI, GRP PIPE





#### MATERIAL

BODY:DUCTILE CAST IRON OR CAST BRONZE 855%-5- STRAPS & NUTS-MILD STEEL,ZINC PLATED OR STAINLESS STEEL NO304 GASKET:NEOPRENE OR EPDM,5055-SHORE,RESISTANT TO OIL,ACID,NATURAL GAS AT TEMPERATURE UP T0225°F

#### COATING

STANDARD COATING: RED OXIDE PRIMER, OR TAR EPDXY HOT DIP GALVANIZED, FUSION-BONDED EPDXY AND RILSAN NYLON II COATING ALSO AVAILABLE.

#### Features :

• WIDE RANGE OF FIT -CJM SERVICE & WATER WORKS SADDLES ARE DESIGNED FOR USE ON AC PIPE, CAST CR DUCTILE IRON PIPE OR STEEL PIPE

• DOUBLE OR SINGLE STRAP CONSTRUCTION.

• STRAPS HAVE COLD ROLLED THREADS FOR EXTRA STRENGTH AND DURABILITY

 $\bullet$  WIDE RANGE OF TAP SIZES -SADDLES ARE AVAILABLE WITH 2/1 THRU 2° IPT AND BSPT OR CORPORATION TAP SIZES.

Lightweight/LOW COST -SADDLES ARE RUGGEDLY CONSTRUCTED OF HIGH GRADE DUCTILE IRON OR BRONZE FOR STRENGTH AND LASTING PERFORMANCE. THIS CONSTRUCTION SAAURES LIGHTWeight HANDL ING FOR EASY.

Low COST INSTALLATION. OREN SLOT ON ONE SIDE FOR Fantasy INSTALLATION. MASSIVE -ORING PROVIDES PRIMARY SEAL TIME-PROVEN DESIGN. SELF-SEALING HYDRODYNAMIC LIP -HIGH PRESSURE,WATER HAMMER And PRESSURE SURGES TIGHTEN THE SEAL

PIPE	PIPE O.D.		W.I	•.	
DN	RANGE	DUCTI	LE(bar)	BRON	ZE(bar)
mm	mm	SINGLE STRAP	DOUBLE STRAP	SINGLE STRAP	DOUBLI STRAP
32	41-45	16	25	10	16
40	46-51	16	25	10	16
50	57-64	16	25	10	16
65	66-83	16	25	10	16
80	82-89	16	25	10	16
80	94-104	16	25	10	16
100	112-124	16	25	10	16
100	125-134	16	25	10	16
125	138-146	16	25	10	16
150	164-172	16	25	10	16
150	174-185	16	25	10	16
200	215-226	16	25	10	16
200	230-245	16	25	10	16
250	165-280	16	25	10	16
250	282-300	16	25	10	16
300	315-337	16	25	10	16
300	343-362	16	25	10	16









# **DISMANTLING JOINTS**

# **DISMANTLING JOINTS**

Manufactured to AWWA C219 under quality management systems accredited to ISO 9001:2008.a double flanged composite fitting featuring a telescopic action between a flanged spigot and a flange adaptor. The joint is designed to provide longitudinal adjustment in flanged .4 pipe systems. Dismantling joints provide a simple method for the installation and removal of flanged valves, pumps, flow meters, flanged pipes and pipe fittings. Tie rods arc provided for final anchoring and location and these also double as mating flange jointing bolts, reducing the number of these required.

# **PRODUCT RANGE**

The dismantling joint range from JDFF extends from 50mm to 2000mm and whilst the chart indicates flange ratingsof PN16/10, all common drillings are available in pressures up to 40 BAR. The range indicated overleaf is typical and J D F11: can ma nu tact tire to sped lk eustome specifications and dimensions. on request.

Thickness of flanges will not necessarily be the same as the mating flange. Flanges and flange adaptors will not be subject to full end or side thrust, most of which is absorbed by the flexibility in the rubber gaskets. Pipe end should be smooth, with no seams, score marks, dents or ovality.

# INSTALLATION

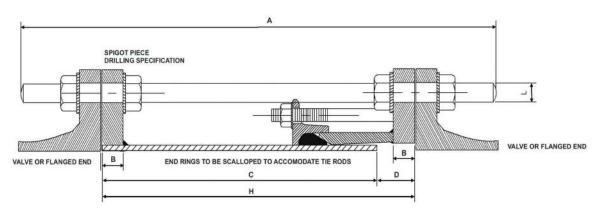
This is extremely simple and is generally done with the flange adaptor end connected to the valve or other appurtance. In cases where a full faced flange is required, for example on wafer butterfly valves, the joint is simply turned round to use the spigot flange instead.











NOMINAL BORE	FLANGE PN	SPIGOT PIPE	SPIGOT PIPE	C SPIGOT	B ADAPTOR &	H MIN	C + D RECOM	H MAX	TIE ROD	L	х	A TIE ROD
GF JOINT	RATING	O.D.	WALL THICK	LENGTH INCLUDING FLANGE	SPIGOT FLANGE THICKNESS	LENGTH OF JOINT	JOINT LENGTH	LENGTH OF JOINT	QTY			LENGTH
(000000))	(bar)	(mm)	(mm)									(00.00.)
50	PN 10/16	60	3.2	165	12	165	185	205	4	M16	Х	300
65	PN 10/16	76	3.2	165	12	165	185	205	4	M16	Х	300
80	PN 10/16	89	3.2	165	12	165	185	205	4	M16	Х	300
100	PN 10/16	114	3.9	165	12	165	185	205	4	M16	Х	300
125	PN 10/16	140	4.2	165	14	165	185	205	4	M16	Х	300
150	PN 10/16	165	4.2	165	16	165	185	205	4	M20	Х	320
200	PN 10	219	4.5	165	16	165	185	205	4	M20	Х	320
200	PN 16	219	4.5	165	16	165	185	205	4	M20	Х	320
250	PN 10	273	4.5	175	19	175	195	215	4	M20	Х	330
250	PN 16	273	4.5	175	19	175	195	215	4	M24	Х	350
300	PN 10	324	4.5	175	19	175	195	215	4	M20	Х	330
300	PN 16	324	4.5	175	19	175	195	215	4	M24	Х	350
350	PN 10	356	4.5	250	23	250	275	300	4	M20	Х	420
350	PN 16	356	4.5	250	23	250	275	300	4	M24	Х	450
400	PN 10	406	4.5	250	24	250	275	300	4	M24	Х	450
400	PN 16	406	4.5	250	24	250	275	300	4	M27	Х	460
450	PN 10	457	4.5	250	24	250	275	300	4	M24	Х	450
450	PN 16	457	4.5	250	24	250	275	300	4	M27	Х	470
500	PN 10	508	4.5	250	25	250	275	300	4	M24	Х	450
500	PN 16	508	4.5	250	25	250	275	300	4	M30	Х	490
600	PN 10	610	4.5	250	25	250	275	300	4	M27	Х	480
600	PN 16	610	4.5	250	25	250	275	300	4	M33	Х	520
700	PN 10	711	6.0	250	25	250	275	300	4	M27	Х	480
700	PN 16	711	6.0	250	25	250	275	300	4	M33	Х	520
800	PN 10	813	6.0	250	25	250	275	300	4	M30	Х	500
800	PN 16	813	6.0	250	25	250	275	300	6	M36	Х	550
900	PN 10	914	6.0	250	25	250	275	300	7	M30	Х	510
900	PN 16	914	6.0	250	25	250	275	300	7	M36	Х	570
1000	PN 10	1016	6.0	260	27	260	290	320	7	M33	Х	560
1000	PN 16	1016	6.0	260	27	260	290	320	7	M39	Х	610
1200	PN 10	1219	8.0	280	35	280	310	340	8	M36	Х	610
1200	PN 16	1219	8.0	280	35	280	310	340	8	M45	Х	680
1400	PN 10	1420	8.0	310	45	310	340	370	9	M39	Х	670
1400	PN 16	1420	10.0	310	45	310	340	370	9	M45	Х	730
1600	PN 10	1620	10.0	350	60	350	380	410	8	M45	Х	750
1600	PN 16	1620	10.0	350	60	350	380	410	8	M52	Х	820
1800	PN 10	1820	10.0	350	60	350	380	410	11	M45	Х	770
1800	PN 16	1820	10.0	350	60	350	380	410	11	M52	X	850
2000	PN 10	2020	12.0	350	60	350	380	410	12	M45	Х	750
2000	PN 16	2020	12.0	350	60	350	380	410	12	M56	Х	890

FOR 25 & 40 BAR WORKING PRESSURE PLEASE CONTACT US THE ABOVE TABLE INCLUDES SAMPLES OF THE SIZES AVAILABLE, PLEASE CONTACT US FOR ANY OTHER SIZES.





# FIRE HYDRANTS

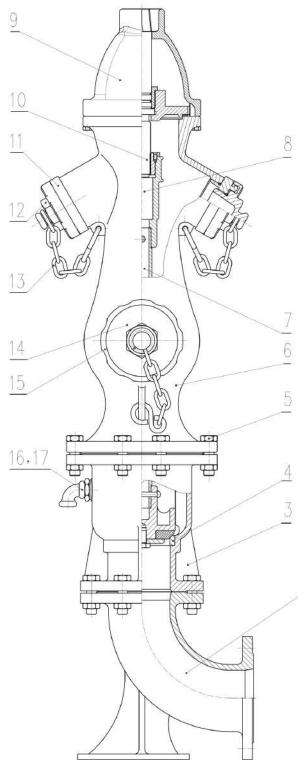








# **Outdoor Ground Fire Hydrant**



No.	Name of parts	Specification	Material	Qut
1	FL×SO 90°	DN100-150	GGG45	1
2	FL×FL 90°	DN100-150	GGG45	1
3	VALVE ASSEMBLY		GGG45	1
4	VALVE SEAT	DN100	ZCuZn38	1
5	SCREW		Stainless Steel 304	16
6	BODY		GGG45	1
7	VALVE STEM	Ø40MM	Q215	1
8	STEM ASSEMBLY		GGG45	1
9	BIG HOOD		GGG45	1
10	SCREW MANDREL		Stainless Steel 304	1
11	OUTLET INTERFACE	DN65	ZCuZn38	2
12	HOOD	DN65	GGG45	2
13	OUTLET	DN100	ZCuZn38	1
13	CHAIN	Ø6MM	Q215	3
14	HOOD	DN100	GGG45	1
16	DRAIN BAR		ZCuZn38	1
17	GASKET		Branched Polyethylene	1

2

# Fire Hudront Components















# APPROVALS



# JDFF









الملكنا الجربة الشكورين

وَزَارَةُ إِلَيْ الْحُوْلِ هُوَا الْحُوْلِ

متكنئ الؤزير

# JDFF

# 

Kingdom of Saudi Arabia

Ministry of Water & Electricity

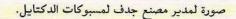
Minister's Office

	(۲۷۲)
وفقه الله	سعادة وكيل الوزارة لشئون المياه
وفقد الله	سعادة الرئيس التنفيذي لشركة المياه الوطنية
وفقد الله	سعادة المدير العام لإدارة الصرف الصحي
وفقه الله	سعادة المدير العام للمياه بمنطقة الرياض
وفقد الله	سعادة المدير العام للمياه بمنطقة مكة المكرمة
وفقد الله	سعادة المدير العام للمياه بمنطقة المدينة المنورة
وفقه الله	سعادة المدير العام للمياه بمنطقة القصيم
وفقد الله	سعادة المدير العام للمياه بالمنطقة الشرقية
وفقد الله	سعادة المدير العام للمياه بمنطقة عسير
وفقد الله	سعادة المدير العام للمياه بمنطقة تبوك
وفقه الله	سعادة المدير العام للمياه بمنطقة حائل
وفقه الله	سعادة المدير العام للمياه بمنطقة الحدود الشمالية
وفقه الله	سعادة المدير العام للمياه بمنطقة نجران
وفقه الله	سعادة المدير العام للمياه بمنطقة جازان
وفقد الله	سعادة المدير العام للمياه بمنطقة الباحة
وفقه الله	سعادة المدير العام للمياه بمنطقة الجوف
	السلام عليكم ورحمة الله وبركاته.
	a construction of the second sec

إلحاقاً لما معبق برقم (١/١٥٣) وتاريخ ١٤٣٣/٢/١٤هـ، بشأن اعتماد منتجات مصنع (جدف لمسبوكات الدكتايل) من أغطية المناهل ، وغرف الصمامات ، وصناديق الخدمة السطحية. وحيث قام فريق العمل المشكل بزيارة المصنع المشار إليه والوقوف على مراحل إنتاج قطع الدكتايل من أكواع وتسامات ووصلات ، وتم الإطلاع على إجراءات ضبط الجودة وتأكيدها ، وقد أوصى بخطابه المؤرخ في ١٤٣٣/٣/١٩هـ، بقبول منتجات المصنع من القطع الخاصة بأنابيب الدكتايل بمختلف أنواعها ومقاساتها .

آمل الإطلاع ، والتوجيه حيال اعتماد القطع الخاصة بأنابيب الدكتايل بمختلف أنواعها ومقاساتها بالإضافة إلى أغطية المناهل وغرف الصمامات وصناديق الخدمة السطحية عدا الصمامات للمصنع المشار إليه أعلاه.

مع أطيب تحياتي ، ،



الرقم : \_\_\_\_\_ التاريخ : \_\_\_\_\_ ٢٢ ربيع الأول ٢٣٤ المشفوعات :

الـريــاض - طـــريــق المــلــك فـــهــد - الـــريـــاض ١١٢٣٢ - هـــاتــف الإتــصـالات الإداريـة : ٢٠٥٢٧٤٨ - فــاكــس : ٢٠٥٢٧٤٩ Riyadh - King Fahd Road - Riyadh 11233 - Communications Dept. Tel. : 2052748 - Fax : 2052749



# JDFF





شركة المياه الوطنية National Water Company

بسم الله الرحمن الرحيم

()

ي الرفم: 35/PSR/14840 - داخلي 02/04/1435 - داخلي المرفقات:

> سعادة المشرف العام على تخصيص المدن المكلف السلام عليكم رحمه الله وب كاته

وفقه الله

إشارة إلى خطابكم رقم (١٤٨٤٠) وتاريخ ١٤٣٥/٤/٢هـ، بخصوص اعتماد مواد لمشروع ربط آبار العشيرة وشبكية الجنوب بالمدينة المنورة من مقاول المشروع شركة مطلق الغويري للمقاولات.

عليه تجدون ادناءه قائمة المواد واعتمادتها:.

اللاحظات	بلد المنشأ	الاعتماد	الصنف	#
يعتمد للمشروع أعلاه فقط	- كندا	معتمد	صمامات تحكم مصنع سنجر	1
اعتماد عام	المانيا	معتمد	صمامات مصنع (VAG)	۲
اعتماد عام	الاتحاد الأوريي	معتمد	اجهزة القياس مصنع (AAB) للصناعات الكهريائية المحدودة	٣
يعتمد للمشروع أعلاه فقط	بولندا	معتمد	صمامات (AVK)	4
غير معنيد	الهند	غير ميدعد	القطع الخاصة من الصلب الغير منحود مصنع - Rashtriya	0
يعتمد للمشروع أعلاه فقط	المملكة المتحدة	معتمد	مولدات الكهريانية مصنع (JCB)	٦
يعتمد للمشروع أعلاه فقط	الدتمارك	معتمد	مضخات آبار المياه الغاطسة مصنع (GRUNDFOS)	۷
اعتماد عام	السعودية	معتمد	مسبوكات الدكتايل مصنع (جدف)	(A

على أن يتم الأخذ بالاعتبار الملاحظات التالية .

- . تقديم شهادة اختبار المصنع وشهادة المنشأ من قبل التوريد.
- ٢. تقديم اختبار الطرف الثالث (Third Party) للمنتجات المطلوبة.

الثالكوس البي المساودة

ودمتم في رعاية الله ...

المهندس. خالد بن زيد الرويس

مدير أعلى إدارة علاقات الموردين المكلف











ولكم تحياتي... والسلام عليكم ورحمة الله وبركاته، ، ،

مدير لمرام خدمات المياه بمنطقة حائل خالد بن عيد الجمعان

ht-prd@mewa.gov.sa +٩٦٦٦٥٦٦٢٢٤٧ هاتف المديرية العامة للمياه بمنطقة حائل | شرق المجمع الدخوسي | شارع العدس Tel +966 16 5662247 | Fax +966 16 5662291 General Directorate of Water in Hali | East of government complex | Al Quds street

8002472220 www.mewa.gov.sa









يت إلغ الجم النجت



لمنكمة للريمية للمتعلقية وزارة لارياء ولالمهرباء للديرية لاعايد الميذا وزيابة

الموضوع / اعتماد التقديم الفني الخاص بالمحابس

Kingdom Of Saudi Arabia

Ministry Of Water & Electricity

General Directorate For Water In Riyadh

المشروعات / مشاريع المحطات

المحتر مين

السادة / شركة جيزة العربية للأنظمة

ص.ب (٦٧٧٦٥) الرياض (١١٥١٧) ت(٦٢٢٨٩٠) ف(٦٧٧٦٥)

السلام عليكم ورحمة الله وبركاته وبعد،،،

إشارة إلى عقد تنفيذ تطوير محطات الضخ الرئيسية بمشروع الدوادمي عفيف الشامل (مقاولتكم)، وإشارة إلى خطابكم رقم (23016-MM002) وتاريخ ١٤٣٦/٠٤/٠٦هـ بخصوص طلبكم اعتماد التقديم الفني الخاص بالمحابس للمشروع المذكور أعلاه.

وبعد مراجعة التقديم الفني الخاص بالمحابس، نفيدكم بأنه لا مانع من اعتماد التقديمات الفنية للمحابس من الشركات التالية:

- 1- JDFF Saudi Arabia
- 2- SVM Saudi Arabia

3- DIE ERSTE Industry Co-China

وطبقاً لمواصفات العقد، ونعيد لكم نسختين معتمدة.

ولكم تحياتي ....

مدير عام إدارة المشروعات المكلف المهندس/ فهد إبن عودة الكديوي 12.12T71.21 QN

- 12571. 2179

1.....

الرقم : ..... المرفقات :...



ص . ب ٢٢٦٣٣ – الــــرمز الــبـــريــــدي ١١٤١٦ الـــريـــاض – هــاتــف ٤٠٤٠١٩ – فــاكــس ٤٠٤٠٩٤ ع

المديرية العامة لليواد بمنطقة حائل بسميريون العامة لليواد بمنطقة حائل بسميريون العامة اليواد بمن	- สโลสโป้
الصادر العام الزقم ۱۵۳۷۱۹۱۰۱۶۱۲۹۷۵	ين لَشَرَارَ عَزَارَ عَدَدَ السعودية
ity: التاريخ ۱۹۳۷،۰۰۹۱۷ المرفقات بدون e	ة المياه والكهرياء ية العامة للمياه بمنطقة حائل
اعتماد مصنع جدف لتوريد الصمات البوابية	
	م المشروع : مشاريع خزانات المياه بمنطقة حائل . م المقاول : مؤسسة مجموعة سنام للمقاولات .
	لم المشروع : ۲۲/۰۱/۰۰/۵۲۱۵/۰۰/۶
	مة عقد المشروع : (٤٠,٩٨٩,٥٤٠) ريال سعودي .
دة المشروع : ٢٤ شهراً	يخ استلام الموقع : ١٤٣٣/٠٤/٢٤هـ مد
المحترمين	سادة / مكتب عبد الله على الماضي للاستشارات الهندسية
Å	کس : ۲/۵۲۲۰۰۸٤ ص ب : ۱۰۸۲ حال : ۱٤۳۱

عليه وبعد الدراسة نفيدكم بالموافقة على توصيتكم باعتماد مصنع جدف لمسبوكات حديد الزهر المرن كمورد ثاني للصمامات البوابية والفراشة لأعمال التوصيلات كما يلي :

ملاحظات	الشركة المصنعة والموردة	الموديل	المنتج	1
الصمامات تكون	مصنع جدف لمسبوكات	Resilient-seated Gate Valve with Flange	صمامات بوابية بضغط ١٦ بار	2
حسب المواصفات الموضحة بالعقد	حديد الزهر المرن	Resilient-seated Butterfly Valve	صمامات فراشة بضغط ۲۰ بار	۲

على أن تكون الصمامات الموردة مطابقة للمواصفات الفنية الواردة في بنود العقد وأن يتم إرفاق شهادات المنشأ وشهادات الاختبار اللازمة .

ويتحمل المقاول كافة ما قد يترتب على تأخره في تقديم واعتماد المواد اللازمة لتنفيذ المشروع . وتقبلوا تحياتنا ،،، والسلام عليكم ورحمة الله وبركاته ،،، مدير إدارة المشتاريع مدير إدارة المشتاريع مدير إدارة المشتاريع مدير إدارة المشتاريع مدير الدارة المشتاريع مدير الدارة المشتاريع





المديرية العامة للمياه بمنطقة ها معطوم ۲۹۹۲۲۲۶۱۶۱۰۱۹ ۲۰ ۲۹۹۲۲۶۱۶۱۶۱۶۱۹ ۱۹۲۷۲۶۰۱۶۱۷ ۲۱۶۲۷۱۶۰۱ ۲۰۲۷	الصادر الرقم tty: التاريخ		مربية السعودية ام والكهرياء لا للمياه بمنطقة حانل	وزارة المي
ف لتوريد الصمات البو	ضوع : بشأن اعتماد مصنع جد	المو بزانات المياه بمنطقة حائل . جموعة سنام للمقاولات . ٦٣/٠١/٠٠/٠٣١٥/	اول : مۇسسة م	ادار اسم المش اسم المق رقم المش
: ۲٤ شهراً	مدة المشروع	٥٤,٩) ريال سعودي . ١٤٣٣هـ		
	۱ وتاريخ ۳۷/۰۳/۲۳	م ۳۷/۶۱۰۱٤/۲۹۷۵۳ نه أعلاه بشأن اعتماد مصنع ج	عليكم ورحمة الله وبرة , خطابكم الوارد إلينا برة اول المشروع الموضح بيانا:	السىلام : _ ــارة إلى خطاب مق
هر المرن كمورد ثـا	۱ وتـاريــخ ۳۷/۰۳/۲۳ دف لمسبوکات حدید الز	لاته ،،، ــم ٤٣٧/٦١٠١٤/٢٩٧٥٣ نه أعلاه بشأن اعتماد مصنع ج توصيلات للمشروع أعلاه . على توصيتكم باعتماد مص	عليكم ورحمة الله وبرة , خطابكم الوارد إلينا برة اول المشروع الموضح بيانا: , البوابية والفراشة لأعمال الا . الدراسة نفيدكم بالموافقة	السىلام : . ـ ـارة إلى خطاب مق للصمامات عليه وبعل
هر المرن كمورد ثـا	۱ وتاريخ ۳۷/۰۳/۲۳ دف لمسبوکات حدید الزا نع جدف لمسبوکات حد	لاته ،،، ــم ٤٣٧/٦١٠١٤/٢٩٧٥٣ نه أعلاه بشأن اعتماد مصنع ج توصيلات للمشروع أعلاه . على توصيتكم باعتماد مص	عليكم ورحمة الله وبرة , خطابكم الوارد إلينا برة اول المشروع الموضح بيانا: ، البوابية والفراشة لأعمال ال . الدراسة نفيدكم بالموافقة مامات البوابية والفراشة لأعو	السىلام : . ارة إلى خطاب مق للصمامات عليه وبعلا ثاني للصد
هر المرن كمـورد ثـا يد الزهر المرن كمو ملاحظات الصمامات تكون	۱ وتـاريــخ ۳۷/۰۳/۲۳ دف لمسبوکات حدید الز	لماتله ،،، ــم ٤٣٧/٦١٠١٤/٢٩٧٥٣ نه أعلاه بشأن اعتماد مصنع ج توصيلات للمشروع أعلاه . على توصيتكم باعتماد مص مال التوصيلات كما يلي :	عليكم ورحمة الله وبرة , خطابكم الوارد إلينا برة اول المشروع الموضح بيانا: , البوابية والفراشة لأعمال الا . الدراسة نفيدكم بالموافقة	السلام : , ارة إلى خطاب مق للصمامات عليه وبعل ثاني للص
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Saudi Electricity Company EHV Projects a	CTS SECTOR Department -COA ACTOR'S SUBMITTAL	
Submittal No : NCC-T&D/SC/44000	of the local data and the second data a	Date : 8-Apr-18
PROJECT TITLE : 380kV Underground Cables betwee	een New Airport North BSI	P No. 9089 and PNAU BSP No. 9024
CONTRACT NO. : 4400009568	JO N	A REAL PROPERTY AND A REAL PROPERTY A REAL PROPERTY AND A REAL PRO
CONTRACTOR : NATIONAL CONTRACTING CO.	LTD. PLANT I	NO. :
Fo:	Copy To: F	rom : NCC T&D Center (Contractor)
MANAGER Extra High Voltage Projects Department-COA		bqaiq Road,P.O.Box # 90, Al-Khobar-31952 K.S.A
Saudi Electricity Company		Project Office : ( Riyadh) N-Munsiyah Area, Al-Qana Street
Riyadh - 11416 Kingdom of Saudi Arabia	l a	ourtubah, Riyadh, K.S.A
ACCEPTANCE OF THE FOLLOWING SUBMITTAL IS Check Drawings / / Materials Appropriate Box Sketches Equipment	/ Test Reports	Others (Specify)
FILL-UP APPLICABLE INFORMATION BELOW		
Handhole Covers a	nts - Link Box Manhol and Frames	e & Communication
- Company profile - Drawings - SEC earlier approva	le	
Reference Specification PTS-12CC352 Rev3		
Manufacturer/Supplier M/s. JDFF Ductile Fittin	ng Factory K.S.A	
NCC's Previous Reference : -		
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الموضوع : اعتماد مواد

المحترمين

فاکس : ۱۳۸۲۷۲۷۱۹

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السادة شركة اليمامة للأعمال التجارية والمقاولات ص.ب : ٢١١٠ الرمز البريدي : الدمام ٣١٤٥١ هاتف : ١٣٨٢٦٦٤٤٤ السلام عليكم ورحمة الله ويركاته،،، اثارية الفضار خطرادكورة م (2016–1100–2014) وتاريخ

إشارة الى خطابكم رقم (2016–1200-NWC-LT100) وتاريخ ١٤٣٧/٠٣/٢٥ ه بخصوص اعتماد شركة جدف لمسبوكات حديد الزهر المرن لمشروع تصميم تنفيذ أعمال تقاطع خط المياه الرئيسي قطر (١٠٠٠ملم) الاميرون المغذي لأحياء (السلطان – الحمدانية – الصالحية – العزيزية ) مع مسار قنوات السيول بالحفر المثقبي بمدينة جدة .

عليه نرفق لكم نسخة معتمدة من استمارة اعتماد المواد وعليكم الالتزام بتعليمات الجهة المصنعة المرضي حسب المتبع.

ولكم أطيب تحياتي،،،

مروان بن عبدالله الجهني مدير أعلى إدارة خدمات الأصول المكلف

وحدة عمل جدة ص.ب ٢٨٠٠ جدة ٢١٤٩٢ – هاتف، ٢٦٢٣٢٢ (٢١٢٢٢ (٢٠٢٢ ٢٠٠٠) – فاكس: ٢٠٢٢ ٢٢٣٦٢ - جدة شارع التحلية – الهاتف المجاني ٨٠٠٤ (١١١٠ - رقم السجل التجاري ١٠٠٢٤ ٢٣٢ Jeddah Business Unit P.O. Box 8504 Jeddah 21492 - Tel.: (0096612) 6039666 – Fax: (0096612) 6039606 - Jeddah Tahliya St. - Toll Free Number: 800 4411110 - C.R. 1010247322 website: www.nwc.com.sa





المملكة العربية السعودية وزارة الإسكان الإدارة العامة للإشراف و متابعة المشاريع لجنة إعتماد المواد

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الموضوع: طلب اعتماد منتجات مصنع جدف للمسبوكات

المحترمين/ مصنع جدف لمسبوكات الدكتايل

الفاكس:٤٩٨٧١٠٧

صب: ١١٣٨٣ الرياض: ٣٥٥٩٥٩

السلام عليكم ورحمة الله وبركاته

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إشارة إلى خطابكم الوارد إلينا برقم (٦١٤٨) وتاريخ ١٤٣٤/٠٦/٢٧ه بشأن طلب اعتماد منتجاتكم لمسبوكات الدكتايل من شبكات المياه والصرف الصحي العادية والميكانيكية وأغطية مناهل الصرف الصحى وأغطية المياه ومصايد الأمطار في مشاريع الوزارة.

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وبعد الإطلاع والدراسة من قبل المختصين بالوزارة لملف التأهيل، نفيدكم بأنه لا مانع من اعتماد منتجاتكم وذلك على أن يتم التقديم عن طريق المقاولين المنفذين للمشاريع، مع الالتزام بالمواصفات الفنية الخاصة بالوزارة.

ولكم تحياتي

المشرف العام على وكالة الوزارة

للشؤون الفنية

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المهندس/ حسين بن محمد عسيري





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DUCTILE FITTING- JDFF-





kingdom of saudi arabia Ministry of Water and Electricity General Directorate of Water Medina Region

JDFF



المملكة العربية السعودية وزارة المياه والكهرياء المديرية العامة للمياه بمنطقة المدينة المنورة

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This approval doesn't relieve the contractor from his contractual obligations and responsibilities.



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## SUPERVISION SERVICES FOR THE FIRST STAGE PROJECTS FOR RIYADH WATER SUPPLY MASTER PLAN CONTRACTS.

ATTACHED DOCUMENTS

PROYECT CODE: RW0101

CONTRACTOR: Saudi Tumpane Company Limited

DOCUMENT ATTACHED TO: MATERIAL FOR APPROVAL (D. I. Fittings from JDFF)

DOCUMENTAL CODE: RW0101-T-MAT-SAT-000014-E02

CONSULTANT'S COMMENTS TO THE SUBMITTED MATERIAL FOR APPROVAL FORM:

Fittings (ONLY FITTINGS) from JDFF are approved as long as the following conditions are satisfied:

- Fittings should be K12
- Joints should be K14
- All fittings must be coated using FB Epoxy with a minimum thickness of 300 microns.
- All the manufacturer's test results should be submitted before positioning them on the site, if this is not the case, the tests will be performed before using without any additional cost.

LAORI LIGSKE Consultant name

Signature

07/16/2013 Date

Page 1 of 1







## مصنع جدف لمسبوكات الدكتايل

JDFF

المملكة العربية السعودية - الرياض - 11383 مسلام: هاتف 0114983814/0114981919 - فاكس 0114987107 - فاكس 0114987107 المعلكة العربية السعودية - الرياض - 11383 -ص.ب 355959 إدارة المصنع: هاتف 0126637919 فرع الدمام: 0138154336 المعارض: فرع الرياض: 0114767503 فرع جدة: 0126637923 فرع الدمام: 0138154336